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**PFAFF**® **5487-706/81**  
**-706/83**

**5487-706/82\***  
**-706/84\***

**Unterklassen-Ausstattung**  
Subclass parts  
Composition des sous-classes  
Composición de las subclases

# Unterklassen-Ausstattung<sup>1)</sup>

## Equipement des sous-classes<sup>1)</sup>

# Subclass organization<sup>1)</sup>

## Dotación de las subclases<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase                                   | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja | Stoffschieber <sup>[4]</sup><br>Feed dog<br>Griffe<br>Transportador inferior | Stichplatte <sup>[4]</sup><br>Needle plate<br>Plaque à aiguille<br>Placa de aguja | Nähfuß <sup>[4]</sup><br>Presser foot<br>Pied presseur<br>Pie prensateelas |
|--------------------------------------------------------------------------------------|---------------------------------------------------|-----------------------------------------------------------------|------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------|
| <b>-814/01-706/81;/83 [-706/82;/84**] 1-Nadel-Ausführung · Single-needle version</b> |                                                   |                                                                 |                                                                              |                                                                                   |                                                                            |
| -2/21 (-900/51;/71)*<br>12 = 8; 10; 12 mm                                            | AN 3,5                                            | 91-170 245-92                                                   | 91-047 384-05<br>91-047 830-05 ●                                             | 91-058 239-04<br>91-058 445-04 ●                                                  | 91-157 617-93 12/2<br>91-057 666-93 ● 12/2                                 |
| -3/21 (-900/51;/71)*<br>12 = 8; 10; 12 mm                                            | AN 3,5                                            | 91-170 245-92                                                   | 91-047 384-05<br>91-047 830-05 ●                                             | 91-058 239-04<br>91-058 445-04 ●                                                  | 91-157 618-93 12/2<br>91-157 072-93 ● 12/2                                 |
| -6/41 (-900/51;/71)*                                                                 | B                                                 | 91-170 245-92                                                   | 91-047 539-04<br>91-047 349-04 ●                                             | 91-058 235-04<br>91-058 408-04 ●                                                  | 91-155 554-91<br>91-057 168-91 ●                                           |
|                                                                                      | BN                                                | 91-170 245-92                                                   | 91-047 851-04                                                                | 91-158 427-04                                                                     | 91-055 860-91<br>91-055 828-01 ●                                           |
| -6/41-960/20                                                                         | B                                                 | 91-170 245-92                                                   | 91-047 539-04                                                                | 91-058 657-04                                                                     | 91-155 554-91                                                              |
| -6/62 (-900/51;/71)*                                                                 | AN 3,5<br>BN 3,5                                  | 91-170 245-92                                                   | 91-047 384-05<br>91-047 582-05 ●                                             | 91-058 239-04<br>91-058 409-04 ●                                                  | 91-155 219-91                                                              |
| -6/62-960/20                                                                         | AN 3,5<br>BN 3,5                                  | 91-170 245-92                                                   | 91-047 384-05                                                                | 91-058 656-04                                                                     | 91-155 219-91                                                              |
| -6/81 (-900/51;/71)*                                                                 | BN                                                | 91-170 245-92                                                   | 91-047 851-04                                                                | 91-158 427-04                                                                     | 91-157 907-91<br>91-157 905-01 ●                                           |
| -17/31                                                                               | B                                                 | 91-170 245-92                                                   | 91-047 628-05                                                                | 91-058 196-05                                                                     | 91-055 088-93                                                              |
| -17/32                                                                               | B                                                 | 91-170 245-92                                                   | 91-047 628-05                                                                | 91-058 196-05                                                                     | 91-057 043-05                                                              |
| -17/32<br>13 = > 22 mm                                                               | BN                                                | 91-170 245-92                                                   | 91-059 248-05                                                                | 91-158 268-05                                                                     | 91-157 462-05                                                              |
| -19/01 (-900/51;/71)*<br>13 = 5 - 15 mm                                              | AN 3,5<br>BN 3,5                                  | 91-170 245-92                                                   | 91-047 830-05                                                                | 91-058 445-04                                                                     | 91-055 361-93 12/2                                                         |
| -19/05 (-900/51;/71)*<br>13 = 5 - 15 mm                                              | AN 3,5<br>BN 3,5                                  | 91-170 245-92                                                   | 91-047 830-05                                                                | 91-058 445-04                                                                     | 91-055 361-93 12/2                                                         |
| -19/05-920/11 (-900/51;/71)*<br>13 = 5 - 15 mm                                       | B                                                 | 91-170 245-92                                                   | 91-047 830-05                                                                | 91-058 445-04                                                                     | 91-055 361-03 12/2                                                         |
| -19/11 (-900/51;/71)*<br>13 = 8; 10; 12 mm                                           | AN 3,5<br>BN 3,5                                  | 91-170 245-92                                                   | 91-047 830-05                                                                | 91-058 445-04                                                                     | 91-055 361-93 12/2                                                         |
| -19/11-920/11 (-900/51;/71)*<br>13 = 8; 10; 12 mm                                    | B                                                 | 91-170 245-92                                                   | 91-047 830-05                                                                | 91-058 445-04                                                                     | 91-055 361-03 12/2                                                         |
| -39/31                                                                               | B                                                 | 91-170 245-92                                                   | 91-047 628-04                                                                | 91-058 196-05                                                                     | 91-055 088-93                                                              |
| -39/71 (-900/51;/71)*                                                                | AN 3,5<br>BN 3,5                                  | 91-170 245-92                                                   | 91-047 830-05                                                                | 91-058 445-04                                                                     | 91-057 140-93 12/2                                                         |
| -59/01                                                                               | BN 3,5                                            | 91-170 272-92                                                   | 91-047 799-05                                                                | 91-058 382-03                                                                     | 91-055 532-93                                                              |
| 103/02 (-900/51;/71)                                                                 | AN 3,5<br>BN 3,5                                  | 91-170 245-92                                                   | 91-059 276-05                                                                | 91-158 357-04                                                                     | 91-057 140-93                                                              |
| -148/02 (-900/51;/71)*                                                               | A<br>B                                            | 91-170 245-92                                                   | 91-047 349-04                                                                | 91-058 408-04                                                                     | 91-157 389-01                                                              |
| -148/02-900/51;/71-971/41                                                            | A<br>B                                            | 91-170 245-92                                                   | 91-047 349-04                                                                | 91-158 283-04                                                                     | 91-157 389-01                                                              |
| -148/22 (-900/51;/71)*                                                               | B                                                 | 91-170 245-92                                                   | 91-047 349-04                                                                | 91-158 283-04                                                                     | 91-157 389-01                                                              |
| -155/31                                                                              | A<br>B                                            | 91-170 245-92                                                   | 91-047 628-04                                                                | 91-058 196-05                                                                     | 91-055 088-91                                                              |
| -155/99 (-900/51;/71)*                                                               | B                                                 | 91-170 245-92                                                   | 91-059 276-05                                                                | 91-158 357-04                                                                     | 91-055 361-93 12/2                                                         |
| -703/01-39/21                                                                        | B                                                 | 91-170 245-92                                                   | 91-047 628-04                                                                | 91-058 196-05                                                                     | 91-055 088-91                                                              |
| -733/11;/12-39/31<br>8 = 3,5 - 6 mm                                                  | B                                                 | 91-170 274-92                                                   | 91-047 367-04                                                                | 91-058 565-04                                                                     | 91-055 909-03 9/2                                                          |

Equipement des sous-classes<sup>1)</sup>

Unterklassen-Ausstattung<sup>1)</sup>

Dotación de las subclases

Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase                      | Ausführung<br>Model<br>Version<br>Tipo de máquina | Stoffschiebefuß<br>Vibrating presser<br>Pied entraîneur<br>Transportador superior | Apparat<br>Attachment<br>Appareil<br>Aparato | Träger<br>Bracket<br>Support<br>Soporte | Lineal<br>Edge guide<br>Guide-bord<br>Guía recta | Bandrollenträger<br>Bandholder<br>Plateau dérouleur<br>Portarrollos |
|-------------------------------------------------------------------------|---------------------------------------------------|-----------------------------------------------------------------------------------|----------------------------------------------|-----------------------------------------|--------------------------------------------------|---------------------------------------------------------------------|
| B14/01-706/81;/83 [-706/82;/84**] Modèle à 1 aiguille · Tipo de 1 aguja |                                                   |                                                                                   |                                              |                                         |                                                  |                                                                     |
| -2/21 (-900/51;/71)*<br>12 = 8; 10; 12 mm                               | AN 3.5                                            | 91-049 624-91                                                                     |                                              |                                         |                                                  |                                                                     |
| -3/21 (-900/51;/71)*<br>12 = 8; 10; 12 mm                               | AN 3.5                                            | 91-049 624-91                                                                     |                                              |                                         |                                                  |                                                                     |
| -6/41 (-900/51;/71)*                                                    | B                                                 | 91-049 212-45                                                                     |                                              |                                         |                                                  |                                                                     |
|                                                                         | BN                                                | 91-049 154-45                                                                     |                                              |                                         |                                                  |                                                                     |
| -6/41-960/20                                                            | B                                                 | 91-049 212-45                                                                     |                                              |                                         |                                                  |                                                                     |
| -6/62 (-900/51;/71)*                                                    | AN 3.5<br>BN 3.5                                  | 91-049 154-45                                                                     |                                              |                                         |                                                  |                                                                     |
| -6/62-960/20                                                            | AN 3.5<br>BN 3.5                                  | 91-049 154-45                                                                     |                                              |                                         |                                                  |                                                                     |
| -6/81 (-900/51;/71)*                                                    | BN                                                | 91-049 187-45                                                                     |                                              |                                         |                                                  |                                                                     |
| -17/31                                                                  | B                                                 | 91-049 627-45                                                                     | 91-050 545-21                                | 91-053 988-91                           |                                                  | 91-050 986-91 [2]                                                   |
| -17/32                                                                  | B                                                 | 91-049 224-45                                                                     | 91-050 545-21                                | 91-053 988-91                           |                                                  | 91-050 966-91 [2]                                                   |
| -17/32<br>15 = > 22 mm                                                  | BN                                                | 91-049 341-45                                                                     | 91-050 545-21                                | 91-053 988-91                           |                                                  | 91-050 966-91 [2]                                                   |
| -19/01 (-900/51;/71)*<br>13 = 5 - 15 mm                                 | AN 3.5<br>BN 3.5                                  | 91-049 624-91                                                                     | 91-050 549-23                                |                                         |                                                  |                                                                     |
| -19/05 (-900/51;/71)*<br>13 = 5 - 15 mm                                 | AN 3.5<br>BN 3.5                                  | 91-049 624-91                                                                     | 91-041 398-23                                | 91-753 936-90                           |                                                  |                                                                     |
| -19/05-920/11 (-900/51;/71)*<br>13 = 5 - 15 mm                          | B                                                 | 91-049 624-91                                                                     | 91-493 201-93                                | 91-753 936-90                           |                                                  |                                                                     |
| -19/11 (-900/51;/71)*<br>13 = 8; 10; 12 mm                              | AN 3.5<br>BN 3.5                                  | 91-049 624-91                                                                     | 91-491 254-23                                | 91-753 936-90                           |                                                  |                                                                     |
| -19/11-920/11 (-900/51;/71)*<br>13 = 8; 10; 12 mm                       | B                                                 | 91-049 624-91                                                                     | 91-494 294-93                                | 91-753 936-90                           |                                                  |                                                                     |
| -39/31                                                                  | B                                                 | 91-049 627-91                                                                     | 91-050 544-21                                | 91-053 988-91                           |                                                  | 91-050 966-91 [2]                                                   |
| -39/71 (-900/51;/71)*                                                   | AN 3.5<br>BN 3.5                                  | 91-049 624-91                                                                     | 91-056 375-93                                | 91-753 936-90                           |                                                  |                                                                     |
| -59/01                                                                  | BN 3.5                                            | 91-049 626-91                                                                     |                                              |                                         | 91-053 617-93 [22]                               |                                                                     |
| 103/02 (-900/51;/71)                                                    | AN 3.5<br>BN 3.5                                  | 91-049 624-91                                                                     | 91-053 817-93                                | 91-753 936-90                           |                                                  |                                                                     |
| -148/02 (-900/51;/71)*                                                  | A<br>B                                            | 91-049 336-45                                                                     | 91-056 833-93                                | 91-753 936-90                           |                                                  |                                                                     |
| -148/02-900/51;/71-971/41                                               | A<br>B                                            | 91-049 336-45                                                                     | 91-056 833-93                                | 91-753 936-90                           |                                                  |                                                                     |
| -148/22 (-900/51;/71)*                                                  | B                                                 | 91-049 336-45                                                                     | 91-042 589-23                                | 91-753 936-90                           |                                                  |                                                                     |
| -155/31                                                                 | A<br>B                                            | 91-049 627-45                                                                     | 91-494 280-93                                | 91-053 988-91                           |                                                  | 91-050 966-91 [2]                                                   |
| -155/99 (-900/51;/71)*                                                  | B                                                 | 91-049 624-91                                                                     | 99-116 082-25                                | 91-753 936-90                           |                                                  |                                                                     |
| -703/01-39/21                                                           | B                                                 | 91-049 627-45                                                                     | 91-156 061-23                                | 91-086 902-91                           |                                                  | 91-050 966-91 [2]                                                   |
| -733/11;/12-39/31<br>9 = 3.5 - 6 mm                                     | B                                                 | 91-049 627-45                                                                     | 91-050 544-21                                |                                         |                                                  | 91-043 943-91                                                       |

# Unterklassen-Ausstattung<sup>1)</sup>

## Equipement des sous-classes<sup>1)</sup>

# Subclass organization<sup>1)</sup>

## Dotación de las subclases<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase       | Ausführung<br>Model<br>Version<br>Tipo de máquina<br>Kettenschneidgerät<br>Loop<br>Boucleur<br>Corto para punto cadeneta | Nadelschutz<br>Needle guard<br>Garde-aiguille<br>Gardaagulla | Abdeckplatte<br>Cover plate<br>Plaque de recouvrement<br>Placa cubierta | Messer<br>Knife<br>Couteau<br>Cuchilla          |
|----------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|-------------------------------------------------------------------------|-------------------------------------------------|
| <b>-814/01-706/81;/83 [-706/82;/84**]</b>                |                                                                                                                          |                                                              |                                                                         |                                                 |
| <b>-2/21 (-900/51;/71)*</b><br>12 = 8; 10; 12 mm         | AN 3,5                                                                                                                   | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
| <b>-3/21 (-900/51;/71)*</b><br>12 = 8; 10; 12 mm         | AN 3,5                                                                                                                   | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
| <b>-6/41 (-900/51;/71)*</b>                              | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
|                                                          | BN                                                                                                                       | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
| <b>-6/41-960/20</b>                                      | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-084 088-91                                   |
| <b>-6/82 (-900/51;/71)*</b>                              | AN 3,5<br>BN 3,5                                                                                                         | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
| <b>-6/62-960/20</b>                                      | AN 3,5<br>BN 3,5                                                                                                         | 91-170 966-05                                                | 91-172 253-05                                                           | 91-084 088-91                                   |
| <b>-6/81 (-900/51;/71)*</b>                              | BN                                                                                                                       | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
| <b>-17/31</b>                                            | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 438-91                                   |
| <b>-17/32</b>                                            | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 438-91                                   |
| <b>-17/32</b><br>19 = > 22 mm                            | BN                                                                                                                       | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 438-91                                   |
| <b>-19/01 (-900/51;/71)*</b><br>19 = 5 - 15 mm           | AN 3,5<br>BN 3,5                                                                                                         | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 218-91<br>91-172 599-91 ●                |
| <b>-19/05 (-900/51;/71)*</b><br>19 = 5 - 15 mm           | AN 3,5<br>BN 3,5                                                                                                         | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 218-91<br>91-172 599-91 ●                |
| <b>-19/05-920/11 (-900/51;/71)*</b><br>19 = 5 - 15 mm    | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 218-91<br>91-172 599-91 ●                |
| <b>-19/11 (-900/51;/71)*</b><br>19 = 8; 10; 12 mm        | AN 3,5<br>BN 3,5                                                                                                         | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 218-91<br>91-172 599-91 ●                |
| <b>-19/11-920/11 (-900/51;/71)*</b><br>19 = 8; 10; 12 mm | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 218-91<br>91-172 599-91 ●                |
| <b>-39/31</b>                                            | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 438-91                                   |
| <b>-39/71 (-900/51;/71)*</b>                             | AN 3,5<br>BN 3,5                                                                                                         | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 218-91<br>91-172 599-91 ●                |
| <b>-59/01</b>                                            | BN 3,5                                                                                                                   | 91-169 990-05                                                | 91-172 253-05                                                           | 91-170 365-91                                   |
| <b>103/02 (-900/51;/71)</b>                              | AN 3,5<br>BN 3,5                                                                                                         | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-178 030-91 ●                |
| <b>-148/02 (-900/51;/71)*</b>                            | A<br>B                                                                                                                   | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
| <b>-148/02-900/51;/71-971/41</b>                         | A<br>B                                                                                                                   | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 069-91                                   |
| <b>-148/22 (-900/51;/71)*</b>                            | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 365-91<br>91-172 069-91 ●                |
| <b>-155/31</b>                                           | A<br>B                                                                                                                   | 91-170 966-05                                                | 91-172 253-05                                                           | 91-170 438-91                                   |
| <b>-155/99 (-900/51;/71)*</b>                            | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 218-91<br>91-172 599-91 ●                |
| <b>-703/01-39/21</b>                                     | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-178 060-91                                   |
| <b>-733/11;/12-39/31</b><br>9 = 3,5 - 6 mm               | B                                                                                                                        | 91-170 966-05                                                | 91-172 253-05                                                           | 91-172 309-91<br>91-170 440-05<br>91-170 415-05 |

# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

## Equipement des sous-classes<sup>1)</sup>

## Dotación de las subclases<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase                                    | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Ecartement des<br>aiguilles en mm<br>Distancia entre<br>agujas en mm | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja                                                                                                                                                                                              | Stoffschieber <sup>[4]</sup><br>Feed dog<br>Griffe<br>Transportador inferior                                                   | Stichplatte <sup>[4]</sup><br>Needle plate<br>Plaque à aiguille<br>Placa de agua                                                                                                                                                                             | Nähfuß <sup>[4]</sup><br>Presser foot<br>Pied presseur<br>Pie prensateelas |
|---------------------------------------------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------|
| <b>H-814/01-706/81;/83 [-706/82;/84**] 1-Nadel-Ausführung · Single-needle version</b> |                                                   |                                                                                                                  |                                                                                                                                                                                                                                                              |                                                                                                                                |                                                                                                                                                                                                                                                              |                                                                            |
| -6/41-900/...-911/...                                                                 | B                                                 |                                                                                                                  | 91-172 012-92                                                                                                                                                                                                                                                | 91-047 349-04                                                                                                                  | 91-058 408-04                                                                                                                                                                                                                                                | 91-057 168-91                                                              |
| -6/72-900/...-911/...                                                                 | AN 3,5<br>BN 3,5                                  |                                                                                                                  | 91-172 012-92                                                                                                                                                                                                                                                | 91-047 319-05                                                                                                                  | 91-058 484-05                                                                                                                                                                                                                                                | 91-055 801-01                                                              |
| -6/81 (-900/71)*                                                                      | CN                                                |                                                                                                                  | 91-172 012-92                                                                                                                                                                                                                                                | 91-059 034-05                                                                                                                  | 91-158 426-05                                                                                                                                                                                                                                                | 91-157 904-91<br>91-157 902-01 ●                                           |
| -6/81-900/71-971/23                                                                   | BN                                                |                                                                                                                  | 91-172 012-92                                                                                                                                                                                                                                                | 91-047 851-05                                                                                                                  | 91-158 427-04                                                                                                                                                                                                                                                | 91-157 905-01                                                              |
| -6/81-900/71-971/23                                                                   | CN                                                |                                                                                                                  | 91-172 012-92                                                                                                                                                                                                                                                | 91-059 034-05                                                                                                                  | 91-158 426-05                                                                                                                                                                                                                                                | 91-157 902-01                                                              |
| -6/87-900/...-911/...                                                                 | B                                                 |                                                                                                                  | 91-172 012-92                                                                                                                                                                                                                                                | 91-047 833-05                                                                                                                  | 91-058 735-05                                                                                                                                                                                                                                                | 91-157 437-91                                                              |
| <b>-814/01-706/83 [-706/84**] 2-Nadel-Ausführung · Two-needle version</b>             |                                                   |                                                                                                                  |                                                                                                                                                                                                                                                              |                                                                                                                                |                                                                                                                                                                                                                                                              |                                                                            |
| -6/41                                                                                 | B                                                 | 0,8 – 12,8                                                                                                       | 91-172 364-93 <sup>10/2</sup><br><sup>10</sup> = 0,8 mm<br>91-172 440-93 <sup>10/2</sup><br><sup>10</sup> = 1,6 – 3,2 mm<br>91-172 442-93 <sup>10/2</sup><br><sup>10</sup> = 4,8 – 7,2 mm<br>91-172 444-93 <sup>10/2</sup><br><sup>10</sup> = 10,0 – 12,8 mm | 91-059 042-05 <sup>10/2</sup><br><sup>10</sup> = 0,8 mm<br>91-047 541-04 <sup>10/2</sup><br><sup>10</sup> = 1,6 – 12,8 mm      | 91-058 730-04 <sup>10/2</sup><br><sup>10</sup> = 0,8 mm<br>91-058 238-04 <sup>10/2</sup><br><sup>10</sup> = 1,6 – 4,8 mm<br>91-058 492-04 <sup>10/2</sup><br><sup>10</sup> = 6,4 – 7,2 mm<br>91-058 009-04 <sup>10/2</sup><br><sup>10</sup> = 10,0 – 12,8 mm | 91-054 798-03 <sup>10/2</sup>                                              |
| -6/41-960/20;/22                                                                      | A; B                                              | 0,8 – 7,2                                                                                                        | 91-172 364-93 <sup>10/2</sup><br><sup>10</sup> = 0,8 mm<br>91-172 440-93 <sup>10/2</sup><br><sup>10</sup> = 1,6 – 3,2 mm<br>91-172 442-93 <sup>10/2</sup><br><sup>10</sup> = 4,8 – 7,2 mm                                                                    | 91-047 541-04 <sup>10/2</sup><br><sup>10</sup> = 0,8 – 4,8 mm<br>91-047 866-04 <sup>10/2</sup><br><sup>10</sup> = 6,4 – 7,2 mm | 91-058 660-04 <sup>10/2</sup><br><sup>10</sup> = 0,8 – 4,8 mm<br>91-058 672-04 <sup>10/2</sup><br><sup>10</sup> = 6,4 – 7,2 mm                                                                                                                               | 91-054 798-03 <sup>10/2</sup>                                              |
| -57/01                                                                                | BN 46                                             | 4,8 – 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-047 866-04 <sup>10/2</sup>                                                                                                  | 91-058 578-04 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-057 044-03 <sup>10/2</sup>                                              |
| -57/01-960/20;/22                                                                     | BN 46                                             | 4,8 – 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-047 866-04 <sup>10/2</sup>                                                                                                  | 91-058 672-04 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-057 044-03 <sup>10/2</sup>                                              |
| -57/02                                                                                | AN 46<br>BN 46                                    | 4,8                                                                                                              | 91-172 442-93 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-047 866-04 <sup>10/2</sup>                                                                                                  | 91-058 578-04 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-057 044-03 <sup>10/2</sup>                                              |
| -58/02                                                                                | AN 46                                             | 4,8                                                                                                              | 91-172 442-93 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-047 866-04 <sup>10/2</sup>                                                                                                  | 91-058 578-04 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-055 953-03 <sup>10/2</sup>                                              |
| -58/11                                                                                | AN 46<br>BN 46                                    | 4,8 – 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-047 866-04 <sup>10/2</sup>                                                                                                  | 91-058 578-04 <sup>10/2</sup>                                                                                                                                                                                                                                | 91-055 953-03 <sup>10/2</sup>                                              |

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase                                 | Equipement des sous-classes <sup>1)</sup><br>Unterklassen-Ausstattung <sup>1)</sup> |                                                                             |                                                            | Dotación de las subclases <sup>1)</sup><br>Subclass organization <sup>1)</sup> |                                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|------------------------------------------------------------|--------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
|                                                                                    | Ausführung<br>Model<br>Version<br>Tipo de máquina                                   | Stoßhebel<br>Vibrating presser<br>Pied entraîneur<br>Transportador superior | Apparat <sup>5)</sup><br>Attachment<br>Appareil<br>Aparato | Kettstichgreifer<br>Looper<br>Boucleur<br>Garfo para punto cadeneta            | Kettstichgreifer, vorn<br>Looper, front<br>Boucleur avant<br>Garfo delantero<br>para punto cadeneta |
| <b>H-814/01-706/81; /83 [-706/82; /84**] Modèle à 1 aiguille · Tipo de 1 aguja</b> |                                                                                     |                                                                             |                                                            |                                                                                |                                                                                                     |
| -6/41-900/...911/..                                                                | B                                                                                   | 91-049 212-45                                                               |                                                            | 91-169 711-05                                                                  |                                                                                                     |
| -6/72-900/...911/..                                                                | AN 3,5<br>BN 3,5                                                                    | 91-049 624-91                                                               |                                                            | 91-169 711-05                                                                  |                                                                                                     |
| -6/81 (-900/71)*                                                                   | CN                                                                                  | 91-049 214-45                                                               |                                                            | 91-170 966-05                                                                  |                                                                                                     |
| -6/81-900/71-971/23                                                                | BN                                                                                  | 91-049 187-45                                                               |                                                            | 91-170 966-05                                                                  |                                                                                                     |
| -6/81-900/71-971/23                                                                | CN                                                                                  | 91-049 214-45                                                               |                                                            | 91-170 966-05                                                                  |                                                                                                     |
| -6/87-900/...911/..                                                                | B                                                                                   | 91-049 339-45                                                               |                                                            | 91-169 711-05                                                                  |                                                                                                     |
| <b>-814/01-706/83 [-706/84**] Modèle à 2 aiguilles · Tipo de 2 agujas</b>          |                                                                                     |                                                                             |                                                            |                                                                                |                                                                                                     |
| -6/41                                                                              | B                                                                                   | 91-049 629-44 $\frac{10}{2}$                                                |                                                            | 91-169 862-05 $\frac{10}{10}$ = 0,8 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 863-05 $\frac{10}{10}$ = 1,6 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 864-05 $\frac{10}{10}$ = 2,4 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 865-05 $\frac{10}{10}$ = 3,2 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                         |                                                                                                     |
| -6/41-960/20; /22                                                                  | A; B                                                                                | 91-049 629-44 $\frac{10}{2}$                                                |                                                            | 91-169 870-05 $\frac{10}{10}$ = 12,8 mm                                        |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 862-05 $\frac{10}{10}$ = 0,8 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 863-05 $\frac{10}{10}$ = 1,6 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 864-05 $\frac{10}{10}$ = 2,4 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 865-05 $\frac{10}{10}$ = 3,2 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                         |                                                                                                     |
| -57/01                                                                             | BN 46                                                                               | 91-049 250-45                                                               | 91-056 962-93                                              | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                         |                                                                                                     |
| -57/01-960/20; /22                                                                 | BN 46                                                                               | 91-049 250-45                                                               | 91-056 962-93                                              | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                         |                                                                                                     |
| -57/02                                                                             | AN 46                                                                               | 91-049 250-45                                                               | 91-042 615-93                                              | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                         |                                                                                                     |
|                                                                                    | BN 46                                                                               |                                                                             |                                                            |                                                                                |                                                                                                     |
| -58/02                                                                             | AN 46                                                                               | 91-049 250-45                                                               | 91-042 614-93                                              | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                         |                                                                                                     |
| -58/11                                                                             | AN 46                                                                               | 91-049 250-45                                                               | 91-056 977-93                                              | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                         |                                                                                                     |
|                                                                                    | BN 46                                                                               |                                                                             |                                                            | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                         |                                                                                                     |
|                                                                                    |                                                                                     |                                                                             |                                                            | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                         |                                                                                                     |

| Equipement des sous-classes <sup>1)</sup><br>Unterklassen-Ausstattung <sup>1)</sup> |                                                   |                                                                                                          | Dotación de las subclases <sup>1)</sup><br>Subclass organization <sup>1)</sup> |                                                                         |                                                                                                                                                        |
|-------------------------------------------------------------------------------------|---------------------------------------------------|----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|-------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| Unterklasse<br>Subclasse<br>Sous-classe<br>Subclase                                 | Ausführung<br>Model<br>Version<br>Tipo de máquina | Kettensichgreifer, hinten<br>Looper, rear<br>Boucleur arrière<br>Garfio posterior<br>para punto cadeneta | Nadelschutz<br>Needle guard<br>Garde-aiguille<br>Guardaaguija                  | Abdeckplatte<br>Cover plate<br>Plaque de recouvrement<br>Placa cubierta | Kopfplatte mit<br>Zwischenrahmen<br>Face plate<br>reinforcement<br>Plaque frontale avec<br>cadre intercalaire<br>Placa frontal con<br>marco intermedio |
| H-814/01-706/81; /83 [-706/82; /84**]                                               |                                                   |                                                                                                          |                                                                                |                                                                         |                                                                                                                                                        |
| -6/41-900/...-911/..                                                                | B                                                 |                                                                                                          | 91-170 793-11                                                                  | 91-172 069-91                                                           |                                                                                                                                                        |
| -6/72-900/...-911/..                                                                | AN 3,5<br>BN 3,5                                  |                                                                                                          | 91-170 793-11                                                                  | 91-172 069-91                                                           |                                                                                                                                                        |
| -6/81 (-900/71)*                                                                    | CN                                                |                                                                                                          | 91-172 253-05                                                                  | 91-170 365-91<br>91-172 069-91 ●                                        |                                                                                                                                                        |
| -6/81-900/71-971/23                                                                 | BN                                                |                                                                                                          | 91-172 253-05                                                                  | 91-172 069-91                                                           |                                                                                                                                                        |
| -6/81-900/71-971/23                                                                 | CN                                                |                                                                                                          | 91-172 253-05                                                                  | 91-172 069-91                                                           |                                                                                                                                                        |
| -6/87-900/...-911/..                                                                | B                                                 |                                                                                                          | 91-170 793-11                                                                  | 91-172 069-91                                                           |                                                                                                                                                        |
| -814/01-706/83 [-706/84**]                                                          |                                                   |                                                                                                          |                                                                                |                                                                         |                                                                                                                                                        |
| -6/41                                                                               | B                                                 | 91-169 872-05 $\frac{10}{10}$ = 0,8 mm                                                                   | 91-172 202-05                                                                  | 91-170 365-91                                                           |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 873-05 $\frac{10}{10}$ = 1,6 mm                                                                   | $\frac{10}{10}$ = 0,8 mm                                                       | $\frac{10}{10}$ = 0,8 - 4,8 mm                                          |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 874-05 $\frac{10}{10}$ = 2,4 mm                                                                   | 91-172 198-05                                                                  | $\frac{10}{10}$ = 0,8 - 4,8 mm                                          |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 875-05 $\frac{10}{10}$ = 3,2 mm                                                                   | $\frac{10}{10}$ = 1,6 - 4,8 mm                                                 | 91-172 160-91                                                           |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                   | 91-172 575-05                                                                  | $\frac{10}{10}$ = 6,4 - 7,2 mm                                          |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                   | $\frac{10}{10}$ = 6,4 - 10 mm                                                  | 91-169 922-91                                                           |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                   | 91-172 201-05                                                                  | $\frac{10}{10}$ = 10 - 12,8 mm                                          |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 879-05 $\frac{10}{10}$ = 10 mm                                                                    | $\frac{10}{10}$ = 11,2 - 12,8 mm                                               |                                                                         |                                                                                                                                                        |
| -6/41-960/20; /22                                                                   | A; B                                              | 91-169 872-05 $\frac{10}{10}$ = 0,8 mm                                                                   | 91-172 202-05                                                                  | 91-084 088-91                                                           |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 873-05 $\frac{10}{10}$ = 1,6 mm                                                                   | $\frac{10}{10}$ = 0,8 mm                                                       | $\frac{10}{10}$ = 0,8 - 4,8 mm                                          |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 874-05 $\frac{10}{10}$ = 2,4 mm                                                                   | 91-172 198-05                                                                  | 91-172 160-91                                                           |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 875-05 $\frac{10}{10}$ = 3,2 mm                                                                   | $\frac{10}{10}$ = 1,6 - 4,8 mm                                                 | $\frac{10}{10}$ = 6,4 - 7,2 mm                                          |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                   | 91-172 575-05                                                                  |                                                                         |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                   | $\frac{10}{10}$ = 6,4 - 7,2 mm                                                 |                                                                         |                                                                                                                                                        |
| -57/01                                                                              | BN 46                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                   | 91-172 198-05                                                                  |                                                                         |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                   | $\frac{10}{10}$ = 4,8 mm                                                       | 91-172 160-91                                                           |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                   | $\frac{10}{10}$ = 6,4 - 7,2 mm                                                 |                                                                         |                                                                                                                                                        |
| -57/01-960/20; /22                                                                  | BN 46                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                   | 91-172 198-05                                                                  |                                                                         |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                   | $\frac{10}{10}$ = 4,8 mm                                                       | 91-172 160-91                                                           |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                   | $\frac{10}{10}$ = 6,4 + 7,2 mm                                                 |                                                                         |                                                                                                                                                        |
| -57/02                                                                              | AN 46<br>BN 46                                    | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                   | 91-172 198-05<br>$\frac{10}{10}$ = 4,8 mm                                      | 91-050 948-91                                                           |                                                                                                                                                        |
| -58/02                                                                              | AN 46                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                   | 91-172 198-05<br>$\frac{10}{10}$ = 4,8 mm                                      | 91-050 948-91                                                           |                                                                                                                                                        |
| -58/11                                                                              | AN 46                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                   | 91-172 198-05<br>$\frac{10}{10}$ = 4,8 mm                                      | 91-178 051-91                                                           |                                                                                                                                                        |
|                                                                                     | BN 46                                             | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                   | 91-172 575-05                                                                  |                                                                         |                                                                                                                                                        |
|                                                                                     |                                                   | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                   | $\frac{10}{10}$ = 6,4 - 7,2 mm                                                 |                                                                         |                                                                                                                                                        |

# Unterklassen-Ausstattung<sup>1)</sup>

## Equipement des sous-classes<sup>1)</sup>

# Subclass organization<sup>1)</sup>

## Dotación de las subclases<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase                        | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Ecartement des<br>aiguilles en mm<br>Distancia entre<br>agujas en mm | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja | Stoffschieber <sup>4)</sup><br>Feed dog<br>Griffe<br>Transportador inferior | Sichplatte <sup>4)</sup><br>Needle plate<br>Plaque à aiguille<br>Placa de aguja | Nähfuß <sup>4)</sup><br>Presser foot<br>Pied presseur<br>Pie prensateelas |
|---------------------------------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|-----------------------------------------------------------------------------|---------------------------------------------------------------------------------|---------------------------------------------------------------------------|
| <b>-814/01-706/83 [-706/84**] 2-Nadel-Ausführung · Two-needle version</b> |                                                   |                                                                                                                  |                                                                 |                                                                             |                                                                                 |                                                                           |
| -58/11-960/20;/22                                                         | AN 46<br>BN 46                                    | 4,8 - 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                   | 91-047 866-04 <sup>10/2</sup>                                               | 91-058 672-04 <sup>10/2</sup>                                                   | 91-055 953-03 <sup>10/2</sup>                                             |
| -147/01                                                                   | BN 46                                             | 4,8 - 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                   | 91-047 866-04 <sup>10/2</sup>                                               | 91-058 578-04 <sup>10/2</sup>                                                   | 91-057 044-03 <sup>10/2</sup>                                             |
| -147/01-960/20;/22                                                        | BN 46                                             | 4,8 - 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                   | 91-047 866-04 <sup>10/2</sup>                                               | 91-058 672-04 <sup>10/2</sup>                                                   | 91-057 044-03 <sup>10/2</sup>                                             |
| -148/01                                                                   | BN 46                                             | 4,8 - 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                   | 91-047 866-04 <sup>10/2</sup>                                               | 91-058 578-04 <sup>10/2</sup>                                                   | 91-055 953-03 <sup>10/2</sup>                                             |
| -148/01-960/20;/22                                                        | BN 46                                             | 4,8 - 7,2                                                                                                        | 91-172 442-93 <sup>10/2</sup>                                   | 91-047 866-04 <sup>10/2</sup>                                               | 91-058 672-04 <sup>10/2</sup>                                                   | 91-057 044-03 <sup>10/2</sup>                                             |

## -814/06-706/83 [-706/84\*\*] 2-Nadel-Ausführung · Two-needle version

|                   |   |   |                               |                                  |                                  |               |
|-------------------|---|---|-------------------------------|----------------------------------|----------------------------------|---------------|
| -61/05 (-900/71)* | B | 6 | 91-172 449-93 <sup>10/2</sup> | 91-047 722-04<br>91-047 995-04 ● | 91-058 302-04<br>91-058 677-04 ● | 91-055 129-05 |
| -94/01            | B | 6 | 91-172 449-93 <sup>10/2</sup> | 91-047 722-04                    | 91-058 302-04                    | 91-055 129-05 |

\* = abweichende Teile für -900/.. sind mit (●) markiert  
= the parts marked with (●) are variants for subcl. -900/..  
= les pièces marquées d'un point (●) correspondent au modèle avec -900/..  
= las piezas marcadas con un punto (●) corresponden a modelos con -900/..

● = Teile zur -900/..  
= Parts for subcl. -900/..  
= Pièces p. la ss-cl. -900/..  
= Piezas para la subc. -900/..

\*\* = Frühere Ausführung  
= Earlier version  
= Ancienne version  
= Tipo anterior

<sup>4)</sup> = Ausführung angeben  
= Indicate model  
= Préciser la version  
= Indiquese el tipo de máquina

<sup>5)</sup> = Nähmuster einsenden  
= Submit sewing sample  
= Joindre échantillons de couture  
= Enviar muestra de costura

<sup>9)</sup> = Schneideabstand  
= Trimming margin  
= Distance de coupe  
= Margen de corte

<sup>9/2)</sup> = Schneideabstand bei Bestellung angeben  
= State trimming margin on order  
= Indiquer la distance de coupe à la commande  
= Indiquese el margen de corte en todos los pedidos

<sup>10)</sup> = Nadelabstand  
= Needle gauge  
= Ecartement des aiguilles  
= Distancias entre agujas

<sup>10/2)</sup> = Nadelabstand bei Bestellung angeben  
= State needle gauge on order  
= Indiquer écartement des aiguilles à la commande  
= Indiquese en los pedidos la distancia entre agujas

<sup>12)</sup> = Absteppbreite  
= Stitching margin  
= Relarge de couture  
= Margen de costura

<sup>12/2)</sup> = Absteppbreite bei Bestellung angeben  
= Indicate stitching margin on order  
= Indiquer le relarge de couture à la commande  
= Indiquese el margen de costura en los pedidos

<sup>19)</sup> = Saumbreite  
= Hem width  
= Largeur de l'ourlet  
= Anchura de dobladillo

<sup>15)</sup> = Bandbreite  
= Tape width  
= Largeur de bande  
= Ancho de la cinta

<sup>22)</sup> = Zubehör  
= Accessories  
= Accessoires  
= Accesorios

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase                        | Equipment des sous-classes <sup>1)</sup><br>Unterklassen-Ausstattung <sup>1)</sup> |                                                                                   |                                                  | Dotación de las subclases <sup>1)</sup><br>Subclass organization <sup>1)</sup> |                                                                           |                                                                       |
|---------------------------------------------------------------------------|------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------|--------------------------------------------------------------------------------|---------------------------------------------------------------------------|-----------------------------------------------------------------------|
|                                                                           | Ausführung<br>Model<br>Version<br>Tipo de máquina                                  | Stoffschnebefuß<br>Vibrating presser<br>Pied entraîneur<br>Transportador superior | Apparat (s)<br>Attachment<br>Appareil<br>Aparato | Lineal<br>Finger guide<br>Guide-bord<br>Guía recta                             | Bandrollentäger<br>Tape reel bracket<br>Plateau dérouleur<br>Portarrollos | Kettenschnegeiler<br>Looper<br>Boucleur<br>Garfio para punto cadeneta |
| <b>-814/01-706/83 [-706/84**] Modèle à 2 aiguilles · Tipo de 2 agujas</b> |                                                                                    |                                                                                   |                                                  |                                                                                |                                                                           |                                                                       |
| -58/11-960/20; /22                                                        | AN 46<br>BN 46                                                                     | 91-049 250-45                                                                     | 91-056 977-93                                    |                                                                                |                                                                           |                                                                       |
| -147/01                                                                   | BN 46                                                                              | 91-049 250-45                                                                     | 91-056 302-93                                    |                                                                                |                                                                           |                                                                       |
| -147/01-960/20; /22                                                       | BN 46                                                                              | 91-049 250-45                                                                     | 91-056 302-93                                    |                                                                                |                                                                           |                                                                       |
| -148/01                                                                   | BN 46                                                                              | 91-049 250-45                                                                     | 91-056 307-93                                    |                                                                                |                                                                           |                                                                       |
| -148/01-960/20; /22                                                       | BN 46                                                                              | 91-049 250-45                                                                     | 91-056 307-93                                    |                                                                                |                                                                           |                                                                       |
| <b>-814/06-706/83 [-706/84**] Modèle à 2 aiguilles · Tipo de 2 agujas</b> |                                                                                    |                                                                                   |                                                  |                                                                                |                                                                           |                                                                       |
| -61/05 (-900/71)*                                                         | B                                                                                  | 6 91-049 628-45                                                                   | 91-056 209-93                                    | 91-170 281-91                                                                  | 91-056 532-91                                                             | 91-169 711-05                                                         |
| -94/01                                                                    | B                                                                                  | 6 91-049 628-45                                                                   | 91-050 332-93                                    |                                                                                |                                                                           | 91-169 711-05                                                         |

<sup>1)</sup> Die Liste enthält nur Nähwerkzeuge und Apparate. Beim Umbau in eine andere Unterklasse oder Ausführung sind auch noch Maschinenteile erforderlich. Geben Sie also bei Bestellungen die genaue Bezeichnung der vorhandenen und der gewünschten Ausführung bekannt.

<sup>1)</sup> This list contains sewing parts and attachments only. When converting to another subclass or version, machine parts are also necessary. Therefore when ordering please indicate exactly the existing version and the one required.

<sup>1)</sup> Cette liste ne contient que les organes de couture et les guides. En cas de transformation en une sous-classe ou variante différente, il faut utiliser aussi certaines pièces de machine supplémentaires. En cas de commande, prière de toujours indiquer par conséquent les variantes disponibles et souhaitées.

<sup>1)</sup> Esta lista sólo contiene elementos de costura aparatos. Siempre que haya que transformar máquina en otro tipo de subclase, se necesitan también piezas de máquina, por lo que deberá indicarse en los pedidos el exacto de que se desea.

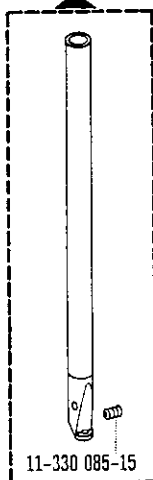
Unterklassen-Ausstattung<sup>1)</sup>  
 Equipement des sous-classes<sup>1)</sup>

Subclass organization<sup>1)</sup>  
 Dotación de las subclases<sup>1)</sup>

| Unterklasse<br>Subclasse<br>Sous-classe<br>Subclase | Ausführung<br>Model<br>Version<br>Tipo de máquina | Kettenschleifer, vorn<br>Looper, front<br>Boucleur avant<br>Garfo delantero<br>para punto cadetela | Kettenschleifer, hinten<br>Looper, rear<br>Boucleur arrière<br>Garfo posterior<br>para punto cadetela | Nadelschutz<br>Needle guard<br>Garde-aiguille<br>Gardaaguija | Abdeckplatte<br>Cover plate<br>Plaque de recouvrement<br>Placa cubierta | Kopfplatte mit<br>Zwischenrahmen<br>Face plate<br>renforcement<br>Plaque frontale avec<br>entretoises<br>Placa frontal con<br>marco intermedio |
|-----------------------------------------------------|---------------------------------------------------|----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>-814/01-706/83 [-706/84**]</b>                   |                                                   |                                                                                                    |                                                                                                       |                                                              |                                                                         |                                                                                                                                                |
| -58/11-960/20;/22                                   | AN 46                                             | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                | 91-172 198-05                                                | 91-178 051-91                                                           |                                                                                                                                                |
|                                                     | BN 46                                             | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                                             | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                | $\frac{10}{10}$ = 4,8 mm                                     |                                                                         |                                                                                                                                                |
|                                                     |                                                   | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                                             | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                | 91-172 575-05<br>$\frac{10}{10}$ = 6,4 + 7,2 mm              |                                                                         |                                                                                                                                                |
| -147/01                                             | BN 46                                             | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                | 91-172 198-05                                                | 91-172 160-91                                                           |                                                                                                                                                |
|                                                     |                                                   | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                                             | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                | $\frac{10}{10}$ = 4,8 mm                                     |                                                                         |                                                                                                                                                |
|                                                     |                                                   | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                                             | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                | 91-172 575-05<br>$\frac{10}{10}$ = 6,4 + 7,2 mm              |                                                                         |                                                                                                                                                |
| -147/01-960/20;/22                                  | BN 46                                             | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                | 91-172 198-05                                                | 91-172 160-91                                                           |                                                                                                                                                |
|                                                     |                                                   | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                                             | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                | $\frac{10}{10}$ = 4,8 mm                                     |                                                                         |                                                                                                                                                |
|                                                     |                                                   | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                                             | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                | 91-172 575-05<br>$\frac{10}{10}$ = 6,4 + 7,2 mm              |                                                                         |                                                                                                                                                |
| -148/01                                             | BN 46                                             | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                | 91-172 198-05                                                | 91-172 160-91                                                           |                                                                                                                                                |
|                                                     |                                                   | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                                             | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                | $\frac{10}{10}$ = 4,8 mm                                     |                                                                         |                                                                                                                                                |
|                                                     |                                                   | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                                             | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                | 91-172 575-05<br>$\frac{10}{10}$ = 6,4 + 7,2 mm              |                                                                         |                                                                                                                                                |
| -148/01-960/20;/22                                  | BN 46                                             | 91-169 866-05 $\frac{10}{10}$ = 4,8 mm                                                             | 91-169 876-05 $\frac{10}{10}$ = 4,8 mm                                                                | 91-172 198-05                                                | 91-172 160-91                                                           |                                                                                                                                                |
|                                                     |                                                   | 91-169 867-05 $\frac{10}{10}$ = 6,4 mm                                                             | 91-169 877-05 $\frac{10}{10}$ = 6,4 mm                                                                | $\frac{10}{10}$ = 4,8 mm                                     |                                                                         |                                                                                                                                                |
|                                                     |                                                   | 91-169 868-05 $\frac{10}{10}$ = 7,2 mm                                                             | 91-169 878-05 $\frac{10}{10}$ = 7,2 mm                                                                | 91-172 575-05<br>$\frac{10}{10}$ = 6,4 + 7,2 mm              |                                                                         |                                                                                                                                                |
| <b>-814/06-706/83 [-706/84**]</b>                   |                                                   |                                                                                                    |                                                                                                       |                                                              |                                                                         |                                                                                                                                                |
| -61/05 (-900/71)*                                   | B                                                 | 6                                                                                                  |                                                                                                       | 91-170 793-11                                                | 91-169 821-91                                                           | 91-168 461-91                                                                                                                                  |
|                                                     |                                                   |                                                                                                    |                                                                                                       | 91-172 200-05                                                | 91-172 433-91 ●                                                         | 91-172 583-45                                                                                                                                  |
| -94/01                                              | B                                                 | 6                                                                                                  |                                                                                                       | 91-170 793-11                                                | 91-169 821-91                                                           |                                                                                                                                                |
|                                                     |                                                   |                                                                                                    |                                                                                                       | 91-172 200-05                                                |                                                                         |                                                                                                                                                |

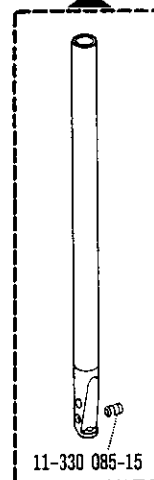
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-170 245-92



-814/01-706/81; /83-2/21 (-900/51; /71)  
 -814/01-706/81; /83-3/21 (-900/51; /71)  
 -814/01-706/81; /83-6/41 (-900/51; /71)  
 -814/01-706/81; /83-6/62 (-900/51; /71)  
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 -814/01-706/81; /83-148/22 (-900/51; /71)  
 -814/01-706/81; /83-155/31  
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 -814/01-706/81; /83-703/01-39/21

91-170 272-92

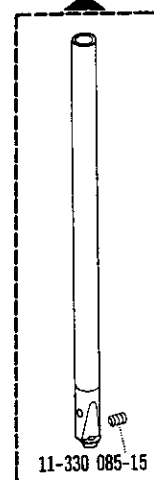


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91-170 274-92



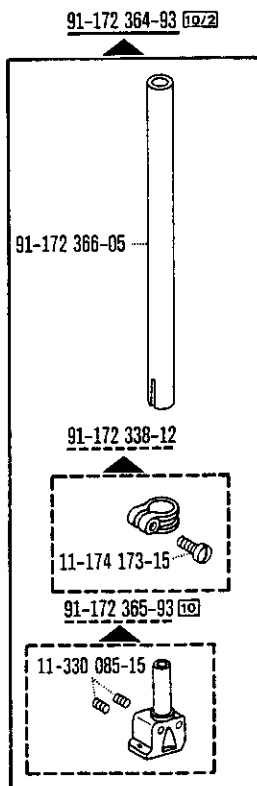
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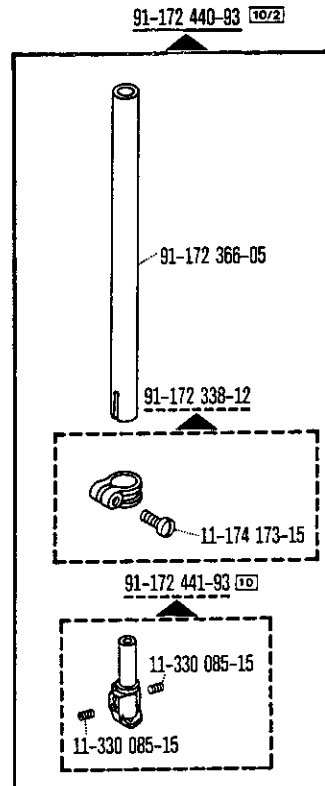
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 H-814/01-706/81; /83-6/81 (-900/71)  
 H-814/01-706/81; /83-6/81-900/71-971/23  
 H-814/01-706/81; /83-6/87-900/...-911/..

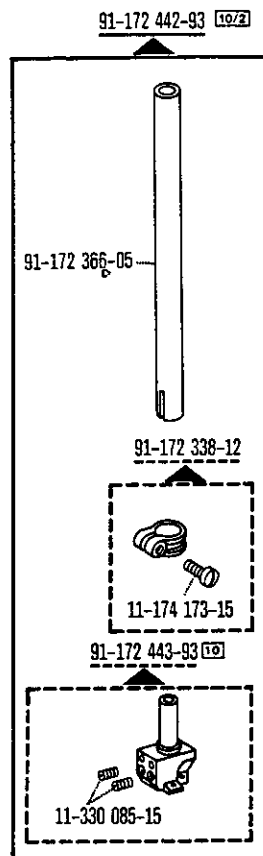
# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses



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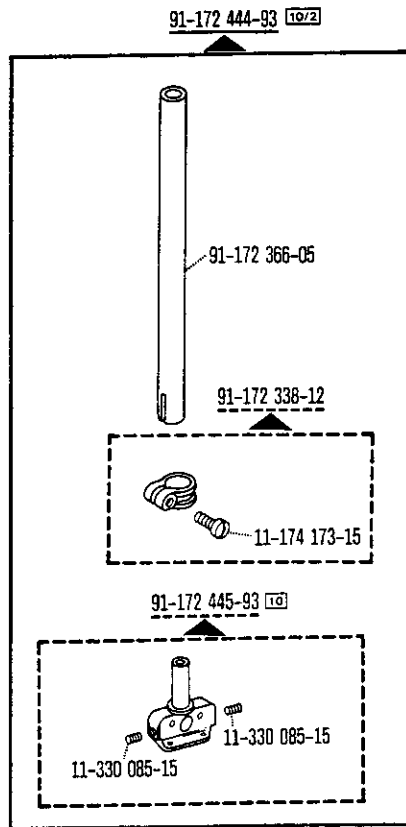


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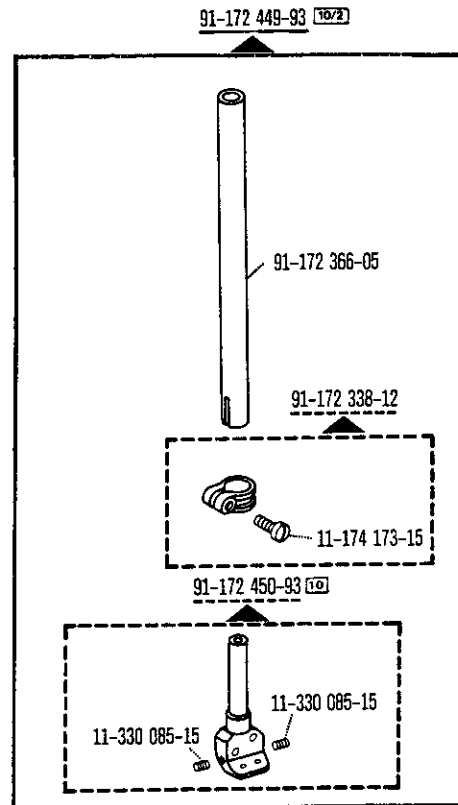


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-814/01-706/83-57/01-960/20; /22  
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Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses



-814/01-706/83-6/41



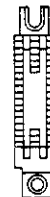
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91-047 319-05



H-814/01-706/81;/83-6/72-900/...-911/..

91-047 349-04 



-814/01-706/81;/83-6/41-900/51;/71  
-814/01-706/81;/83-148/02 (-900/51;/71)  
-814/01-706/81;/83-148/02-900/51;/71-971/41  
-814/01-706/81;/83-148/22 (-900/51;/71)  
H-814/01-706/81;/83-6/41-900/...-911/..

91-047 367-04 



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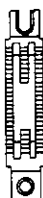
91-047 384-05



-814/01-706/81;/83-2/21  
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-814/01-706/81;/83-6/62  
-814/01-706/81;/83-6/62-960/20

# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

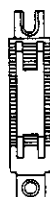
91-047 539-04 



-814/01-706/81; /83-6/41 (-900/51; /71)  
-814/01-706/81; /83-6/41-960/20

91-047 541-04  

 = 1,6 mm



 = 2,4-7,2 mm

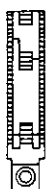


 = 10,0-12,8 mm



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-814/01-706/83-6/41-960/20; /22

91-047 582-05



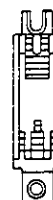
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91-047 628-04 



-814/01-706/81; /83-17/31  
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-814/01-706/81; /83-39/31  
-814/01-706/81; /83-155/31  
-814/01-706/81; /83-703/01-39/21

91-047 722-04 



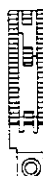
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91-047 799-05



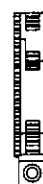
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91-047 830-05



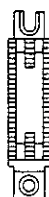
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-814/01-706/81; /83-19/05 (-900/51; /71)  
-814/01-706/81; /83-19/05-920/11 (-900/51; /71)  
-814/01-706/81; /83-19/11 (-900/51; /71)  
-814/01-706/81; /83-19/11-920/11 (-900/51; /71)  
-814/01-706/81; /83-39/71 (-900/51; /71)

91-047 833-05



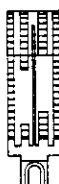
H-814/01-706/81; /83-6/87-900/...-911/..

91-047 851-04 



-814/01-706/81; /83-6/41 (-900/51; /71)  
-814/01-706/81; /83-6/81 (-900/51; /71)  
H-814/01-706/81; /83-6/81-900/71-971/23

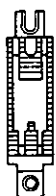
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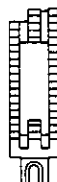
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# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

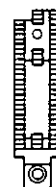
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91-059 034-05



91-059 042-05



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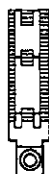
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-814/01-706/83-6/41

91-059 248-05



91-059 276-05 



-814/01-706/81; /83-17/32

-814/01-706/81; /83-103/02 (-900/51; /71)  
-814/01-706/81; /83-155/99 (-900/51; /71)

91-058 009-04  



91-058 196-05



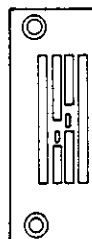
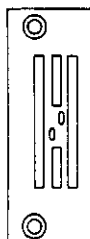
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-814/01-706/81; /83-703/01-39/21

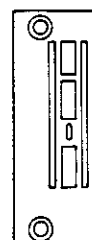
91-058 235-04 



91-058 238-04    
 = 1,6 mm  = 2,4-4,8 mm



91-058 239-04 

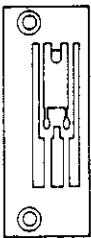


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-814/01-706/83-6/41

-814/01-706/81; /83-2/21  
-814/01-706/81; /83-3/21  
-814/01-706/81; /83-6/62

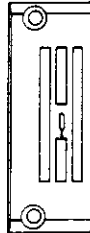
# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-058 302-04 

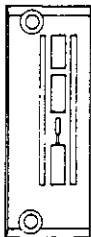
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91-058 382-03 

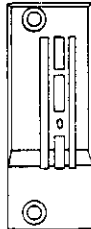
-814/01-706/81; /83-59/01

91-058 408-04 

-814/01-706/81; /83-6/41-900/51; /71  
-814/01-706/81; /83-148/02 (-900/51; /71)  
H-814/01-706/81; /83-6/41-900/...-911/..

91-058 409-04 

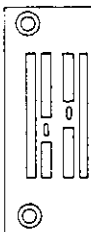
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91-058 445-04 

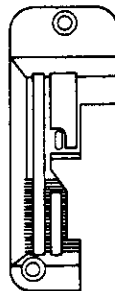
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-814/01-706/81; /83-3/21-900/51; /71  
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-814/01-706/81; /83-19/05 (-900/51; /71)  
-814/01-706/81; /83-19/05-920/11 (-900/51; /71)  
-814/01-706/81; /83-19/11 (-900/51; /71)  
-814/01-706/81; /83-19/11-920/11 (-900/51; /71)  
-814/01-706/81; /83-39/71 (-900/51; /71)

91-058 484-05 

H-814/01-706/81; /83-6/72-900/...-911/..

91-058 492-04 

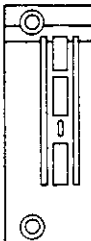
-814/01-706/83-6/41

91-058 565-04 

-814/01-706/81; /83-733/11; /12-39/31

91-058 578-04 

-814/01-706/83-57/01  
-814/01-706/83-57/02  
-814/01-706/83-58/02  
-814/01-706/83-58/11  
-814/01-706/83-147/01  
-814/01-706/83-148/01

91-058 656-04 

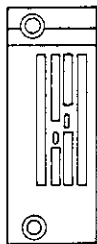
-814/01-706/81; /83-6/62-960/20

91-058 657-04 

-814/01-706/81; /83-6/41-960/20

# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-058 660-04  



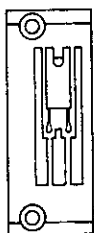
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91-058 672-04  



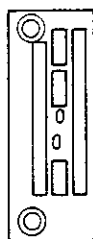
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 -814/01-706/83-57/01-960/20; /22  
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 -814/01-706/83-148/01-960/20; /22

91-058 677-04  



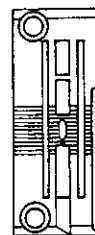
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91-058 730-04  



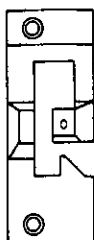
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91-058 735-05 



H-814/01-706/81; /83-6/87-900/..-911/..

91-158 268-05



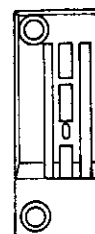
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91-158 283-04 



-814/01-706/81; /83-148/02-900/51; /71-971/41  
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91-158 357-04 



-814/01-706/81; /83-103/02 (-900/51; /71)  
 -814/01-706/81; /83-155/99 (-900/51; /71)

91-158 426-05 



H-814/01-706/81; /83-6/81 (-900/71)  
 H-814/01-706/81; /83-6/81-900/71-971/23

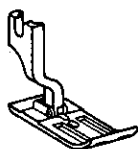
91-158 427-04 



-814/01-706/81; /83-6/41 (-900/51; /71)  
 -814/01-706/81; /83-6/81 (-900/51; /71)  
 -814/01-706/81; /83-6/81-900/71-917/23

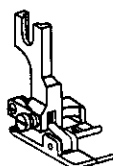
# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclases

91-054 798-03  



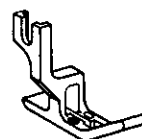
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-814/01-706/83-6/41-960/20; /22

91-055 088-93 



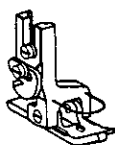
-814/01-706/81; /83-17/31  
-814/01-706/81; /83-39/31  
-814/01-706/81; /83-155/31  
-814/01-706/81; /83-703/01-39/21

91-055 129-05



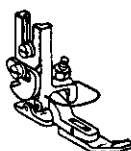
-814/06-706/83-81/05 (-900/71)  
-814/06-706/83-94/01

91-055 361-93  



-814/01-706/81; /83-19/01 (-900/51; /71)  
-814/01-706/81; /83-19/05 (-900/51; /71)  
-814/01-706/81; /83-19/05-920/11 (-900/51; /71)  
-814/01-706/81; /83-19/11 (-900/51; /71)  
-814/01-706/81; /83-19/11-920/11 (-900/51; /71)  
-814/01-706/81; /83-155/99 (-900/51; /71)

91-055 532-93 



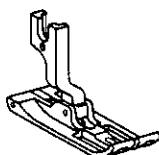
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91-055 801-01



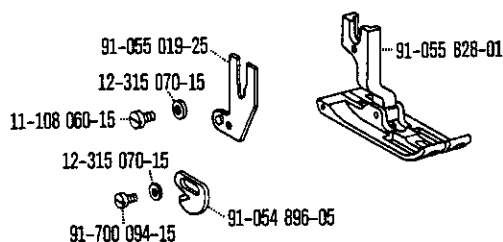
H-814/01-706/81; /83-6/72-900/..-911/..

91-055 828-01



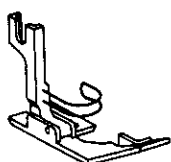
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91-055 860-91



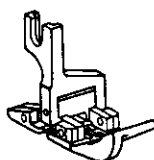
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91-055 909-03  



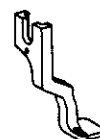
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91-055 953-03  



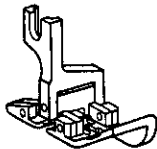
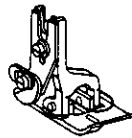
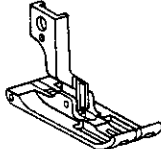
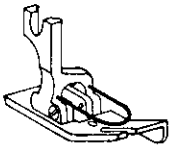
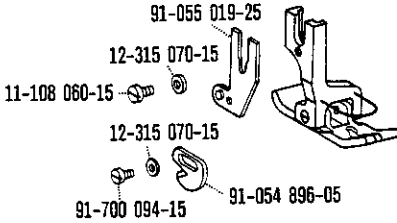
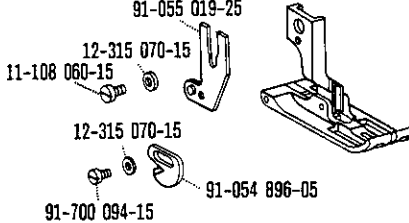
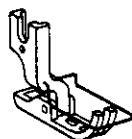
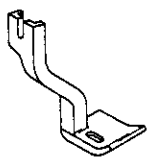
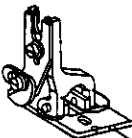
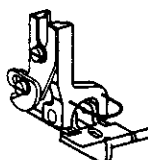
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-814/01-706/83-58/11  
-814/01-706/83-58/11-960/20; /22  
-814/01-706/83-148/01

91-057 043-05

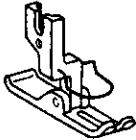
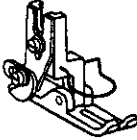
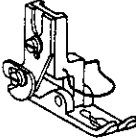
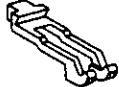
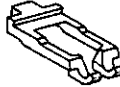
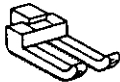


-814/01-706/81; /83-17/32

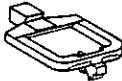
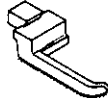
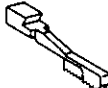
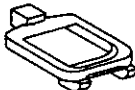
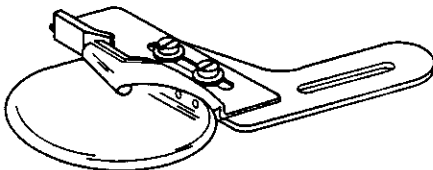
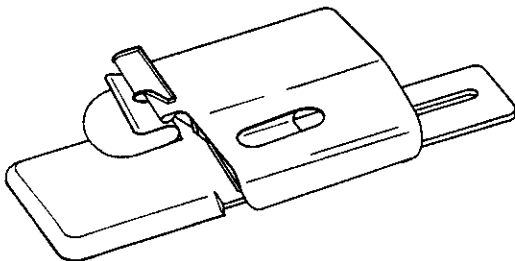
# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>91-057 044-03  </p>  <p>-814/01-706/83-57/01<br/>-814/01-706/83-57/01-960/20; /22<br/>-814/01-706/83-57/02<br/>-814/01-706/83-147/01<br/>-814/01-706/83-147/01-960/20; /22<br/>-814/01-706/83-148/01-960/20; /22</p> | <p>91-057 140-93  </p>  <p>-814/01-706/81; /83-39/71 (-900/51; /71)<br/>-814/01-706/81; /83-103/02 (-900/51; /71)</p>               | <p>91-057 168-91</p>  <p>-814/01-706/81; /83-6/41-900/51; /71<br/>H-814/01-706/81; /83-6/41-900/...-911/..</p>                                |
| <p>91-057 666-93</p>  <p>-814/01-706/81; /83-2/21-900/51; /71</p>                                                                                                                                                                                                                                                                                                                         | <p>91-155 219-91</p>  <p>-814/01-706/81; /83-6/62 (-900/51; /71)<br/>-814/01-706/81; /83-6/62-960/20</p>                                                                                                                                                                                            |                                                                                                                                                                                                                                  |
| <p>91-155 554-91</p>  <p>-814/01-706/81; /83-6/41<br/>-814/01-706/81; /83-6/41-960/20</p>                                                                                                                                                                                                                                                                                               | <p>91-157 072-93 </p>  <p>-814/01-706/81; /83-3/21-900/51; /71<br/>-814/01-706/81; /83-148/02 (-900/51; /71)<br/>-814/01-706/81; /83-148/02-900/51; /71-971/41<br/>-814/01-706/81; /83-148/22 (-900/51; /71)</p> | <p>91-157 437-91</p>  <p>H-814/01-706/81; /83-8/87-900/...-911/..</p>                                                                       |
| <p>91-157 462-05</p>  <p>-814/01-706/81; /83-17/32</p>                                                                                                                                                                                                                                                                                                                                  | <p>91-157 617-93 </p>  <p>-814/01-706/81; /83-2/21</p>                                                                                                                                                           | <p>91-157 618-93 </p>  <p>-814/01-706/81; /83-3/21</p> |

Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclases

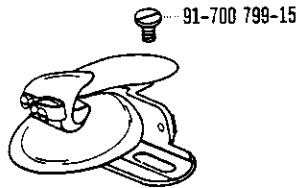
|                                                                                                                                                                                                                                         |                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>91-157 902-01</p>  <p>H-814/01-706/81; /83-6/81-900/71<br/>H-814/01-706/81; /83-6/81-900/71-971/23</p>                                              | <p><u>91-157 904-91</u></p>  <p>H-814/01-706/81; /83-6/81</p>                                                      | <p>91-157 905-01</p>  <p>-814/01-706/81; /83-6/81-900/51; /71<br/>H-814/01-706/81; /83-6/81-900/71-971/23</p>                                                                                                                                                                                                                            |
| <p><u>91-157 907-01</u></p>  <p>-814/01-706/81; /83-6/81</p>                                                                                           |                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <p>91-049 154-45</p>  <p>-814/01-706/81; /83-6/41 (-900/51; /71)<br/>-814/01-706/81; /83-6/62 (-900/51; /71)<br/>-814/01-706/81; /83-6/62-960/20</p> | <p>91-049 187-45</p>  <p>-814/01-706/81; /83-6/81 (-900/51; /71)<br/>H-814/01-706/81; /83-6/81-900/71-971/23</p> | <p>91-049 212-45</p>  <p>-814/01-706/81; /83-6/41 (-900/51; /71)<br/>-814/01-706/81; /83-6/41-960/20<br/>H-814/01-706/81; /83-6/41-900/...911/..</p>                                                                                                                                                                                   |
| <p>91-049 214-45</p>  <p>H-814/01-706/81; /83-6/81 (-900/71)<br/>H-814/01-706/81; /83-6/81-900/71-971/23</p>                                         | <p>91-049 224-45</p>  <p>-814/01-706/81; /83-17/32</p>                                                           | <p>91-049 250-45</p>  <p>-814/01-706/83-57/01<br/>-814/01-706/83-57/01-960/20; /22<br/>-814/01-706/83-57/02<br/>-814/01-706/83-58/02<br/>-814/01-706/83-58/11<br/>-814/01-706/83-58/11-960/20; /22<br/>-814/01-706/83-147/01<br/>-814/01-706/83-147/01-960/20; /22<br/>-814/01-706/83-148/01<br/>-814/01-706/83-148/01-960/20; /22</p> |

# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                         |                                                                                                                                                                                                                                                                 |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>91-049 336-45</p>  <p>-814/01-706/81; /83-148/02 (-900/51; /71)<br/>-814/01-706/81; /83-148/02-900/51; /71-871/41<br/>-814/01-706/81; /83-148/22 (-900/51; /71)</p>                                                                                                                                                                                                                                                                                                                                                                                | <p>91-049 339-45</p>  <p>H-814/01-706/81; /83-6/87-900/...-911/..</p>                  | <p>91-049 341-45</p>  <p>-814/01-706/81; /83-17/32</p>                                                                                                                       |
| <p>91-049 624-91</p>  <p>-814/01-706/81; /83-2/21 (-900/51; /71)<br/>-814/01-706/81; /83-3/21 (-900/51; /71)<br/>-814/01-706/81; /83-19/01 (-900/51; /71)<br/>-814/01-706/81; /83-19/05 (-900/51; /71)<br/>-814/01-706/81; /83-19/05-920/11 (-900/51; /71)<br/>-814/01-706/81; /83-19/11 (-900/51; /71)<br/>-814/01-706/81; /83-19/11-920/11 (-900/51; /71)<br/>-814/01-706/81; /83-39/71 (-900/51; /71)<br/>-814/01-706/81; /83-103/02 (-900/51; /71)<br/>-814/01-706/81; /83-155/99 (-900/51; /71)<br/>H-814/01-706/81; /83-6/72-900/...-911/..</p> | <p>91-049 626-45</p>  <p>-814/01-706/81; /83-59/01</p>                               |                                                                                                                                                                                                                                                                 |
| <p>91-049 627-45</p>  <p>-814/01-706/81; /83-17/31<br/>-814/01-706/81; /83-39/31<br/>-814/01-706/81; /83-155/31<br/>-814/01-706/81; /83-703/01-39/21<br/>-814/01-706/81; /83-733/11; /12-39/31</p>                                                                                                                                                                                                                                                                                                                                                  | <p>91-049 628-45</p>  <p>-814/06-706/83-61/05 (-900/71)<br/>-814/06-706/83-94/01</p> | <p>91-049 629-44 </p>  <p>-814/01-706/83-8/41<br/>-814/01-706/83-8/41-960/20; /22</p> |
| <p>91-041 398-23 </p>  <p>-814/01-706/81; /83-19/05 (-900/51; /71)</p>                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                         | <p>91-042 589-23 </p>  <p>-814/01-706/81; /83-148/22 (-900/51; /71)</p>                |

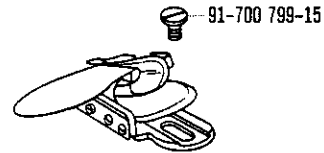
# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

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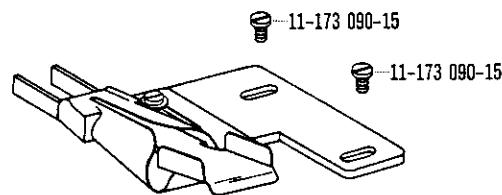
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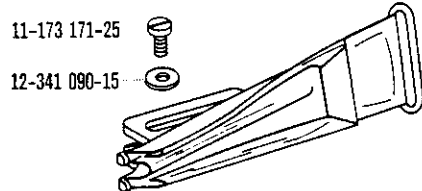
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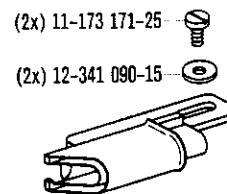
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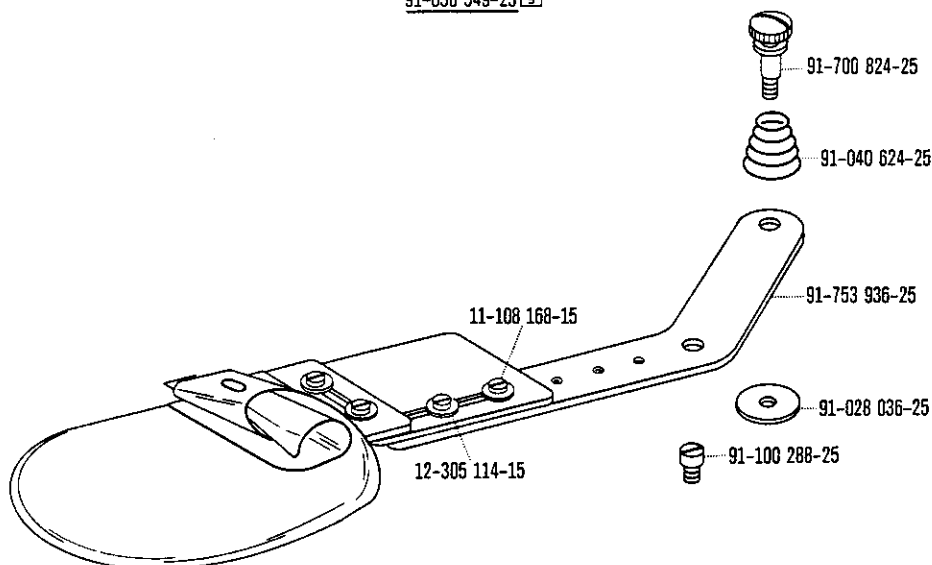
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91-050 545-21 [5]



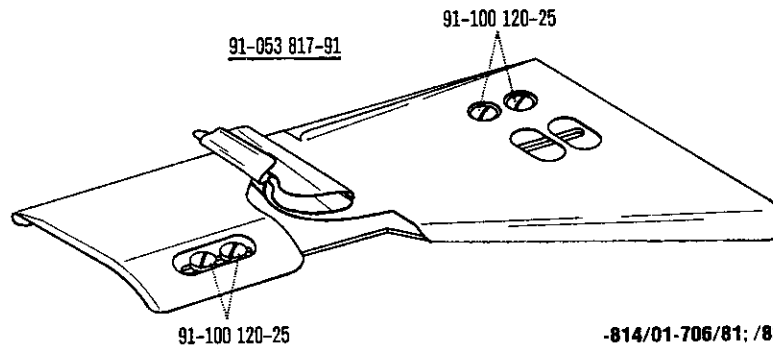
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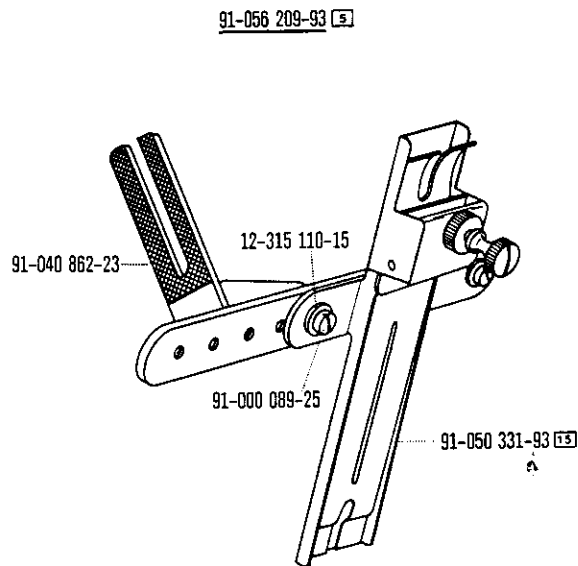


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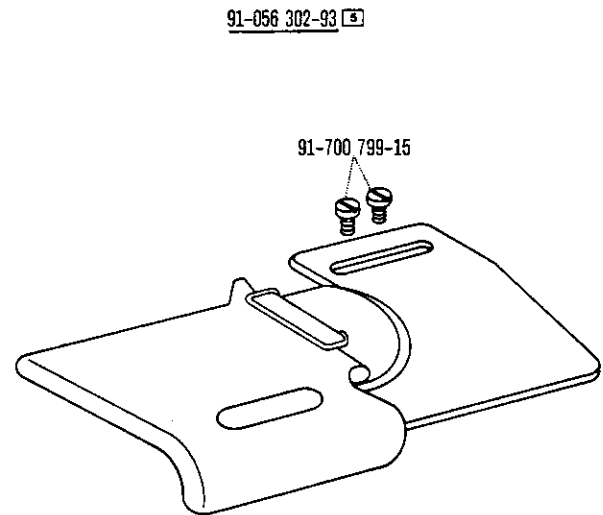
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses



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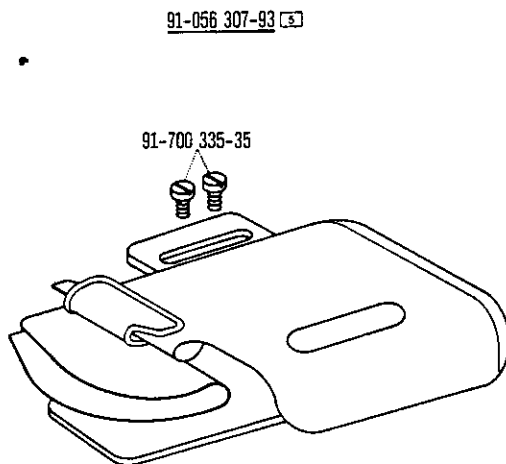


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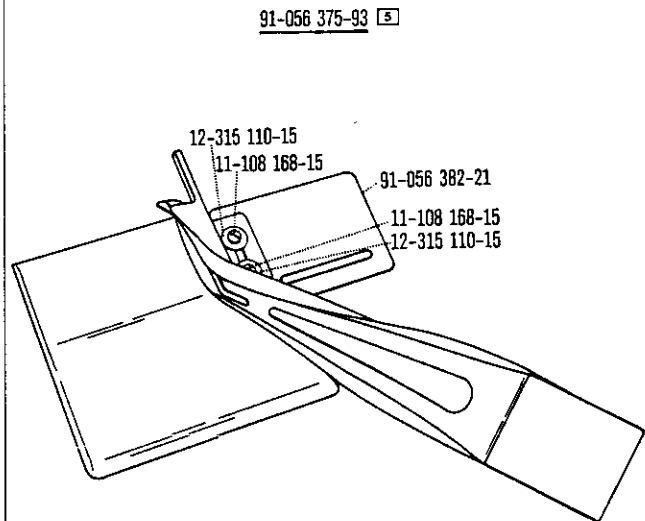
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-814/01-706/83-148/01-960/20; /22

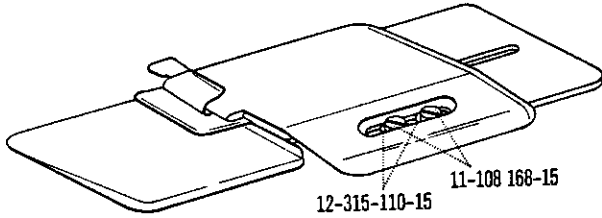


91-056 375-93

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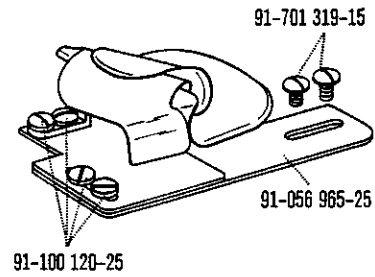
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-056 833-91



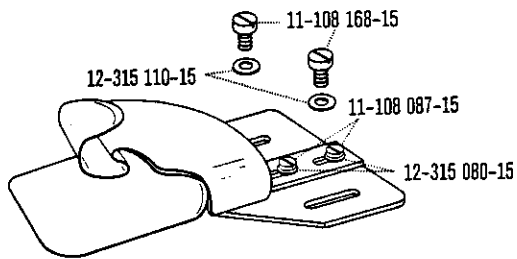
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91-056 962-93



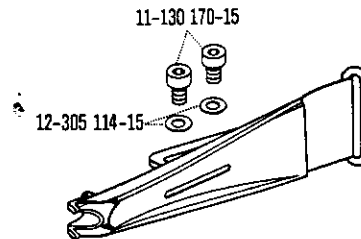
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91-056 977-93



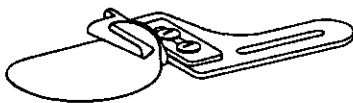
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91-156 061-23 [5]



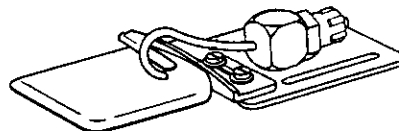
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91-491 254-23 [5]



-814/01-706/81; /83-19/11 (-900/51; /71)

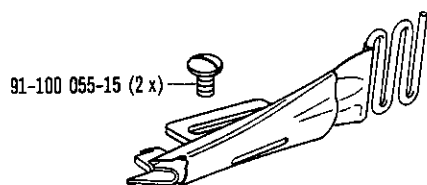
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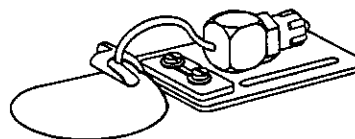
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# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-494 280-93 



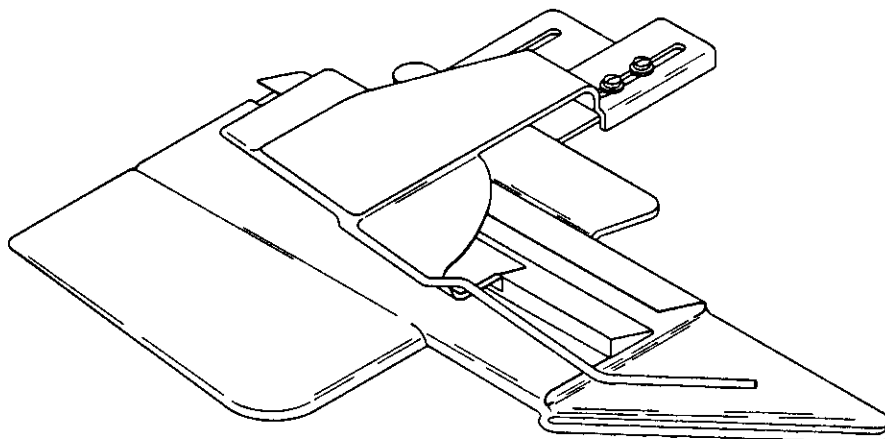
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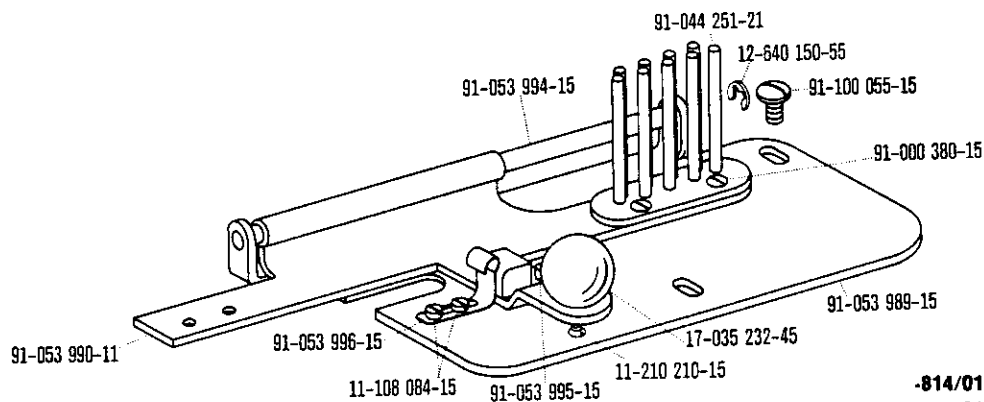
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99-116 082-25 



-814/01-706/81; /83-155/99 (-900/51; /71)

91-053 988-91

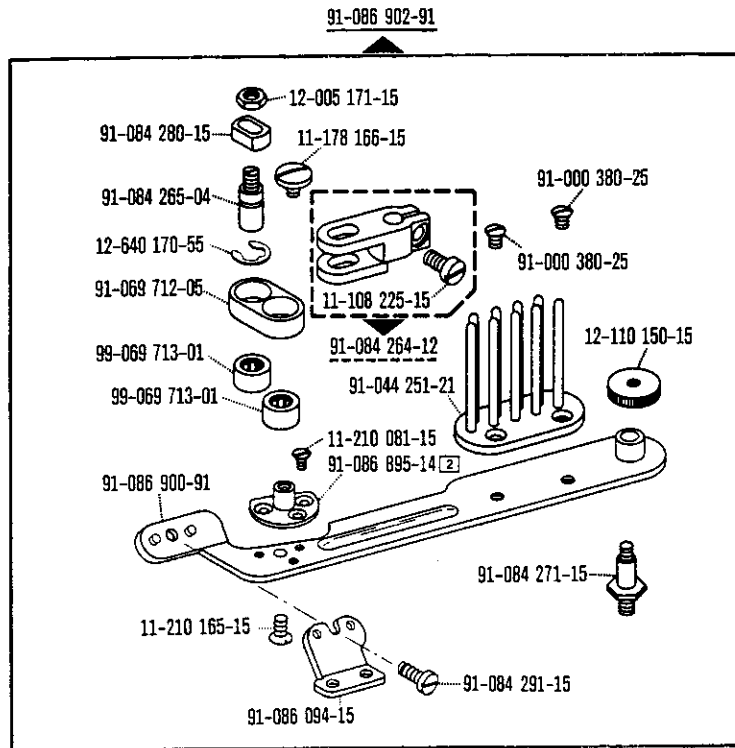


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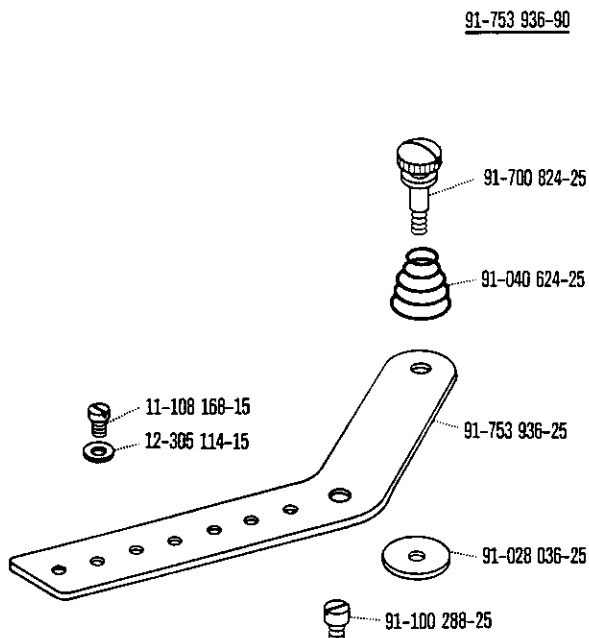
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-814/01-706/81; /83-155/31



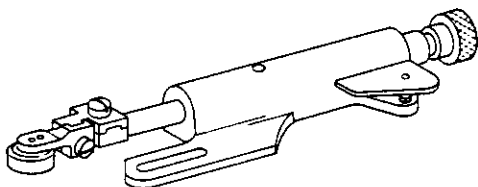
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 -814/01-706/81; /83-19/11 (-900/51; /71)  
 -814/01-706/81; /83-19/11-920/11 (-900/71)  
 -814/01-706/81; /83-39/71 (-900/51; /71)  
 -814/01-706/81; /83-103/02 (-900/51; /71)  
 -814/01-706/81; /83-148/02 (-900/51; /71)  
 -814/01-706/81; /83-148/02-900/51; /71-971/41  
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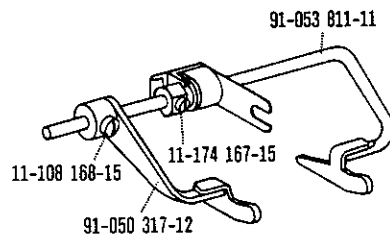
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-053 617-91



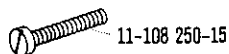
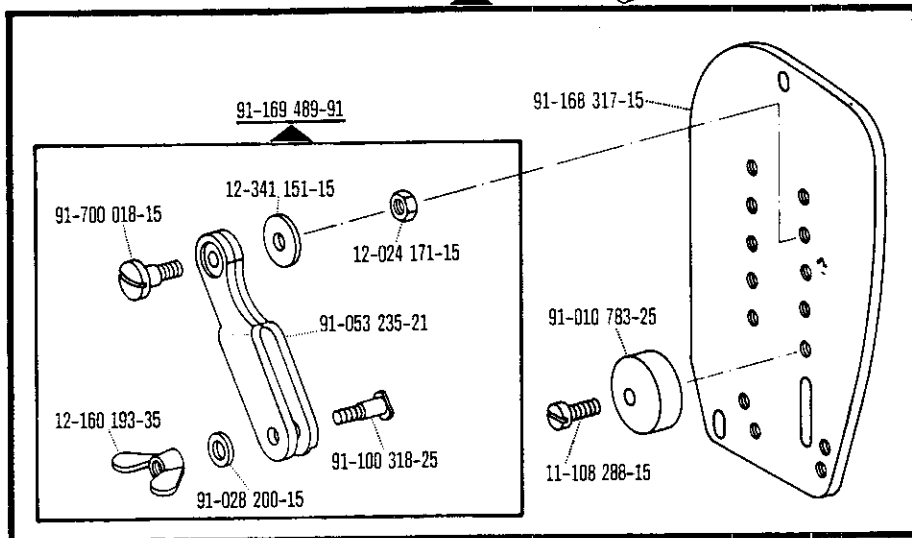
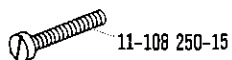
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91-170 281-91



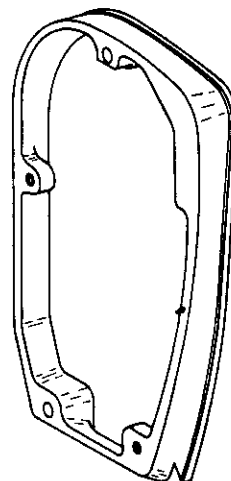
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91-168 461-91



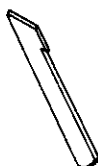
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91-172 583-45



-814/06-706/83-61/05 (-900/71)

91-170 415-05



-814/01-706/81; /83-733/11; /12-39/31

91-170 440-05



-814/01-706/81; /83-733/11; /12-39/31

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91-169 711-05



H-814/01-706/81; /83-6/41-900/...-911/..  
H-814/01-706/81; /83-6/72-900/...-911/..  
H-814/01-706/81; /83-6/87-900/...-911/..  
-814/06-706/83-61/05 (-900/71)  
-814/06-706/83-94/01

91-169 990-05



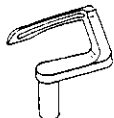
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91-170 966-05



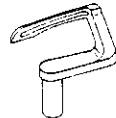
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-814/01-706/81; /83-6/62 (-900/51; /71)  
-814/01-706/81; /83-6/81 (-900/51; /71)  
-814/01-706/81; /83-6/41-960/20  
-814/01-706/81; /83-6/62-960/20  
-814/01-706/81; /83-17/31  
-814/01-706/81; /83-17/32  
-814/01-706/81; /83-19/01 (-900/51; /71)  
-814/01-706/81; /83-19/05 (-900/51; /71)  
-814/01-706/81; /83-19/05-920/11 (-900/51; /71)  
-814/01-706/81; /83-19/11 (-900/51; /71)  
-814/01-706/81; /83-19/11-920/11 (-900/51; /71)  
-814/01-706/81; /83-39/31  
-814/01-706/81; /83-39/71 (-900/51; /71)  
-814/01-706/81; /83-103/02 (-900/51; /71)  
-814/01-706/81; /83-148/02 (-900/51; /71)  
-814/01-706/81; /83-148/02-900/51; /71-971/41  
-814/01-706/81; /83-148/22 (-900/51; /71)  
-814/01-706/81; /83-155/31  
-814/01-706/81; /83-155/99 (-900/51; /71)  
-814/01-706/81; /83-703/01-39/21  
-814/01-706/81; /83-733/11; /12-39/31  
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91-169 862-05



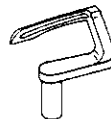
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91-169 863-05



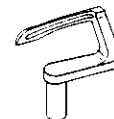
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91-169 864-05



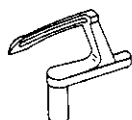
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91-169 865-05



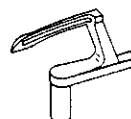
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91-169 866-05



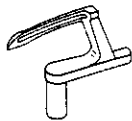
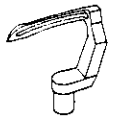
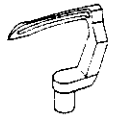
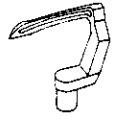
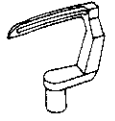
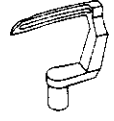
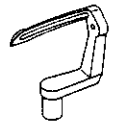
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-814/01-706/83-57/01-960/20; /22  
-814/01-706/83-57/02  
-814/01-706/83-58/02  
-814/01-706/83-58/11  
-814/01-706/83-58/11-960/20; /22  
-814/01-706/83-147/01  
-814/01-706/83-147/01-960/20; /22  
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-814/01-706/83-148/01-960/20; /22

91-169 867-05



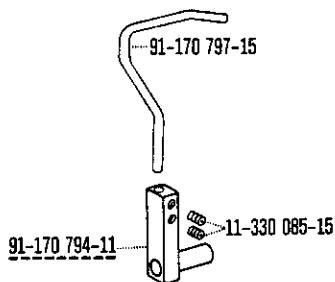
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-814/01-706/83-57/01-960/20; /22  
-814/01-706/83-58/11  
-814/01-706/83-58/11-960/20; /22  
-814/01-706/83-147/01  
-814/01-706/83-147/01-960/20; /22  
-814/01-706/83-148/01  
-814/01-706/83-148/01-960/20; /22

# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclases

|               |                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |               |                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                         |               |                                                                                       |                                                        |
|---------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------------------------------------------------------------------------------|--------------------------------------------------------|
| 91-169 868-05 |    | <ul style="list-style-type: none"><li>-814/01-706/83-6/41</li><li>-814/01-706/83-6/41-960/20; /22</li><li>-814/01-706/83-57/01</li><li>-814/01-706/83-57/01-960/20; /22</li><li>-814/01-706/83-58/11</li><li>-814/01-706/83-58/11-960/20; /22</li><li>-814/01-706/83-147/01</li><li>-814/01-706/83-147/01-960/20; /22</li><li>-814/01-706/83-148/01</li><li>-814/01-706/83-148/01-960/20; /22</li></ul>                                                           | 91-169 869-05 |    | -814/01-706/83-6/41                                                                                                                                                                                                                                                                                                                                                                                     | 91-169 870-05 |    | -814/01-706/83-6/41                                    |
| 91-169 872-05 |    | -814/01-706/83-6/41<br>-814/01-706/83-6/41-960/20; /22                                                                                                                                                                                                                                                                                                                                                                                                            | 91-169 873-05 |     | -814/01-706/83-6/41<br>-814/01-706/83-6/41-960/20; /22                                                                                                                                                                                                                                                                                                                                                  | 91-169 874-05 |     | -814/01-706/83-6/41<br>-814/01-706/83-6/41-960/20; /22 |
| 91-169 876-05 |  | <ul style="list-style-type: none"><li>-814/06-706/83-6/41</li><li>-814/06-706/83-6/41-960/20; /22</li><li>-814/06-706/83-57/01</li><li>-814/06-706/83-57/01-960/20; /22</li><li>-814/06-706/83-57/02</li><li>-814/06-706/83-58/02</li><li>-814/06-706/83-58/11</li><li>-814/06-706/83-58/11-960/20; /22</li><li>-814/06-706/83-147/01</li><li>-814/06-706/83-147/01-960/20; /22</li><li>-814/06-706/83-148/01</li><li>-814/06-706/83-148/01-960/20; /22</li></ul> | 91-169 877-05 |  | <ul style="list-style-type: none"><li>-814/01-706/83-6/41</li><li>-814/01-706/83-6/41-960/20; /22</li><li>-814/01-706/83-57/01</li><li>-814/01-706/83-57/01-960/20; /22</li><li>-814/01-706/83-58/11</li><li>-814/01-706/83-58/11-960/20; /22</li><li>-814/01-706/83-147/01</li><li>-814/01-706/83-147/01-960/20; /22</li><li>-814/01-706/83-148/01</li><li>-814/01-706/83-148/01-960/20; /22</li></ul> |               |                                                                                       |                                                        |
| 91-169 878-05 |  | <ul style="list-style-type: none"><li>-814/06-706/83-6/41</li><li>-814/06-706/83-6/41-960/20; /22</li><li>-814/06-706/83-57/01</li><li>-814/06-706/83-57/01-960/20; /22</li><li>-814/06-706/83-58/11</li><li>-814/06-706/83-58/11-960/20; /22</li><li>-814/06-706/83-147/01</li><li>-814/06-706/83-147/01-960/20; /22</li><li>-814/06-706/83-148/01</li><li>-814/06-706/83-148/01-960/20; /22</li></ul>                                                           | 91-169 879-05 |  | -814/01-706/83-6/41                                                                                                                                                                                                                                                                                                                                                                                     | 91-169 880-05 |  | -814/01-706/83-6/41                                    |

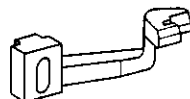
# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-170 793-11



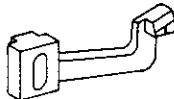
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H-814/01-706/81; /83-6/72-900/...-911/..  
H-814/01-706/81; /83-6/87-900/...-911/..  
-814/06-706/83-61/05 (-900/71)  
-814/06-706/83-94/01

91-172 198-05



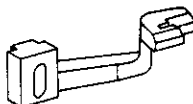
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-814/01-706/83-57/02  
-814/01-706/83-58/02  
-814/01-706/83-58/11  
-814/01-706/83-58/11-960/20; /22  
-814/01-706/83-147/01  
-814/01-706/83-147/01-960/20; /22  
-814/01-706/83-148/01  
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91-172 200-05



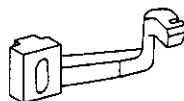
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-814/06-706/83-94/01

91-172 201-05



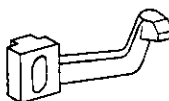
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91-172 202-05



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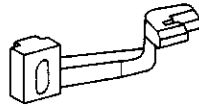
91-172 253-05



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-814/01-706/81; /83-6/82 (-900/51; /71)  
-814/01-706/81; /83-6/82-960/20  
-814/01-706/81; /83-6/81 (-900/51; /71)  
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-814/01-706/81; /83-19/01 (-900/51; /71)  
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-814/01-706/81; /83-103/02 (-900/51; /71)  
-814/01-706/81; /83-148/02 (-900/51; /71)  
-814/01-706/81; /83-148/02-900/51; /71-871/41  
-814/01-706/81; /83-148/22 (-900/51; /71)  
-814/01-706/81; /83-155/31  
-814/01-706/81; /83-155/99  
-814/01-706/81; /83-703/01-39/21  
-814/01-706/81; /83-733/11; /12-39/21  
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H-814/01-706/81; /83-6/81-900/71-871/23

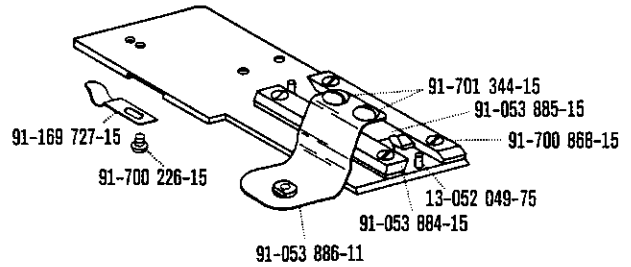
# Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-172 575-05



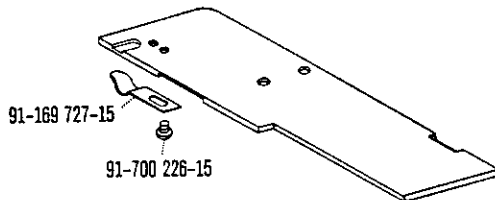
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 -814/01-706/83-58/11  
 -814/01-706/83-58/11-960/20; /22  
 -814/01-706/83-147/01  
 -814/01-706/83-147/01-960/20; /22  
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91-050 948-91



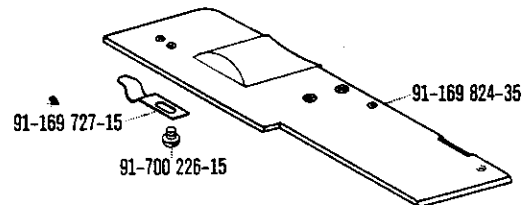
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91-084 088-91



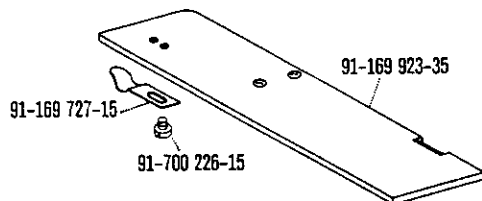
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91-169 821-91



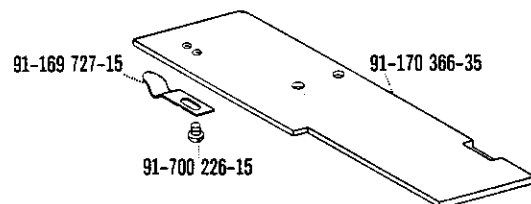
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91-169 922-91



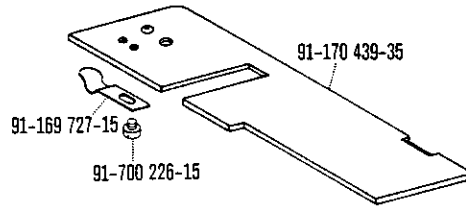
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91-170 365-91



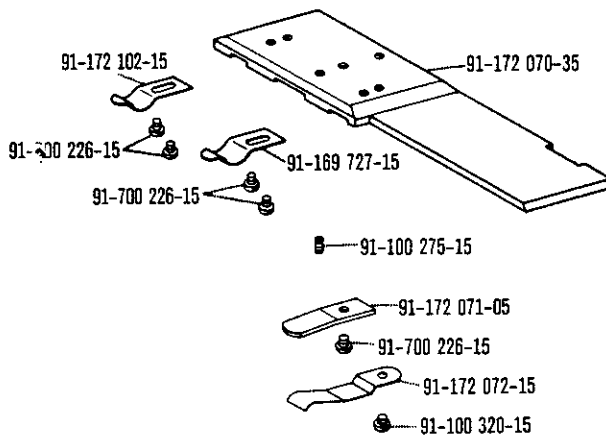
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 -814/01-706/81; /83-103/02 (-900/51; /71)  
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91-170 438-91



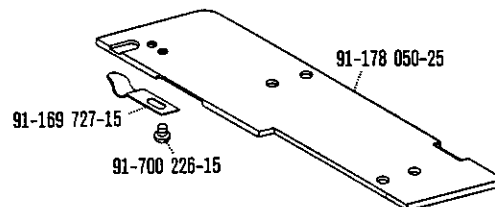
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91-172 069-91



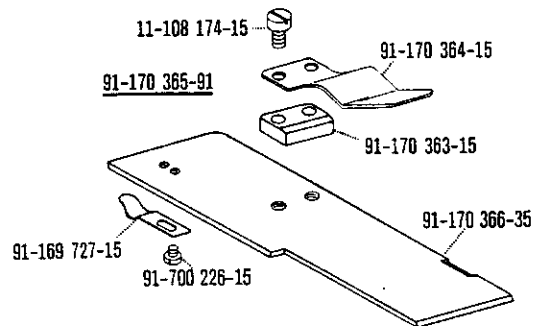
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 -814/01-706/81; /83-148/02-900/51; /71  
 -814/01-706/81; /83-148/02-900/51; /71-971/41  
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91-172 160-91



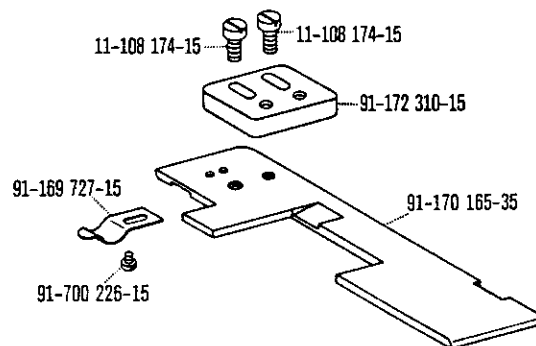
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 -814/01-706/83-147/01-960/20; /22  
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91-172 218-91



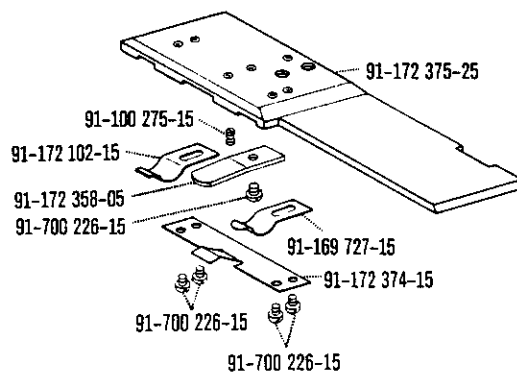
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 -814/01-706/81;/83-19/05-920/11  
 -814/01-706/81;/83-19/11  
 -814/01-706/81;/83-19/11-920/11  
 -814/01-706/81;/83-39/71  
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91-172 309-91



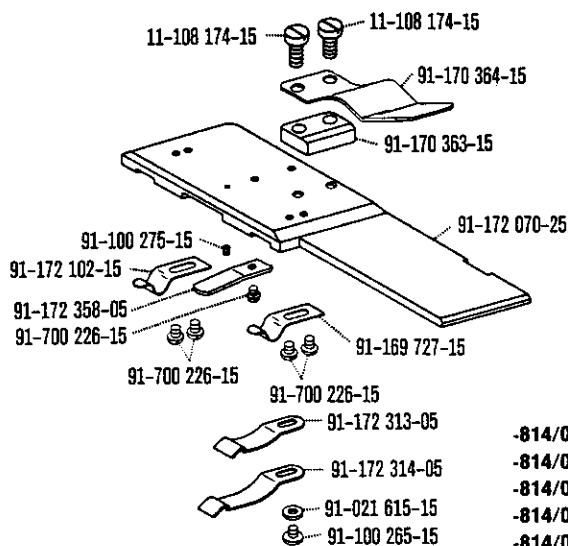
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91-172 433-91



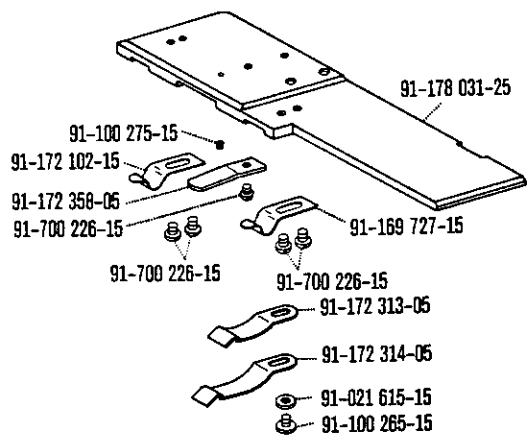
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91-172 599-91



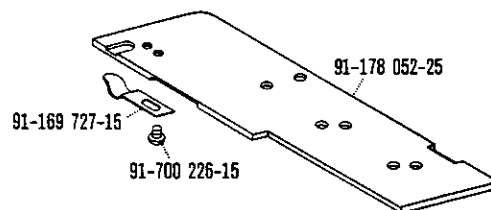
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91-178 030-91



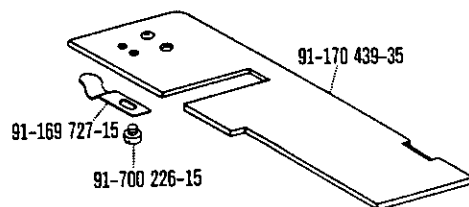
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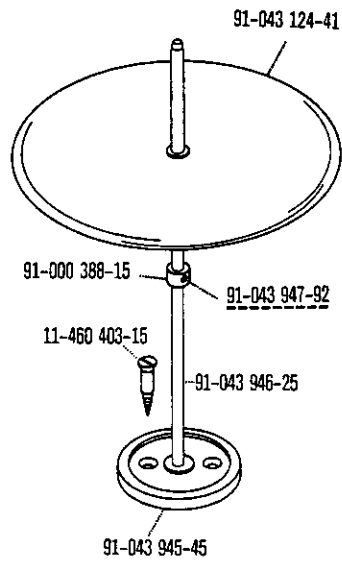
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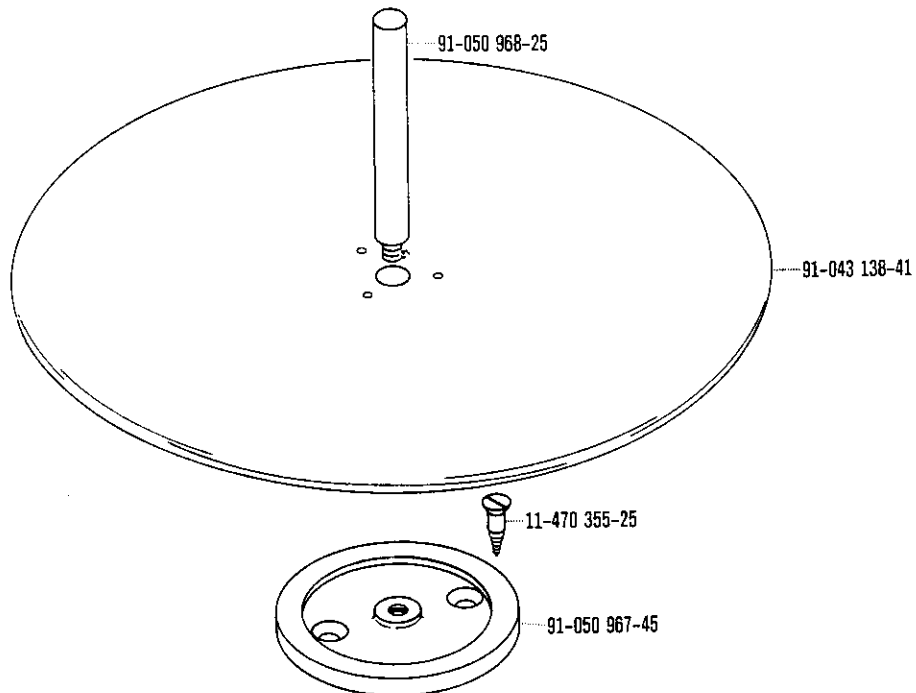
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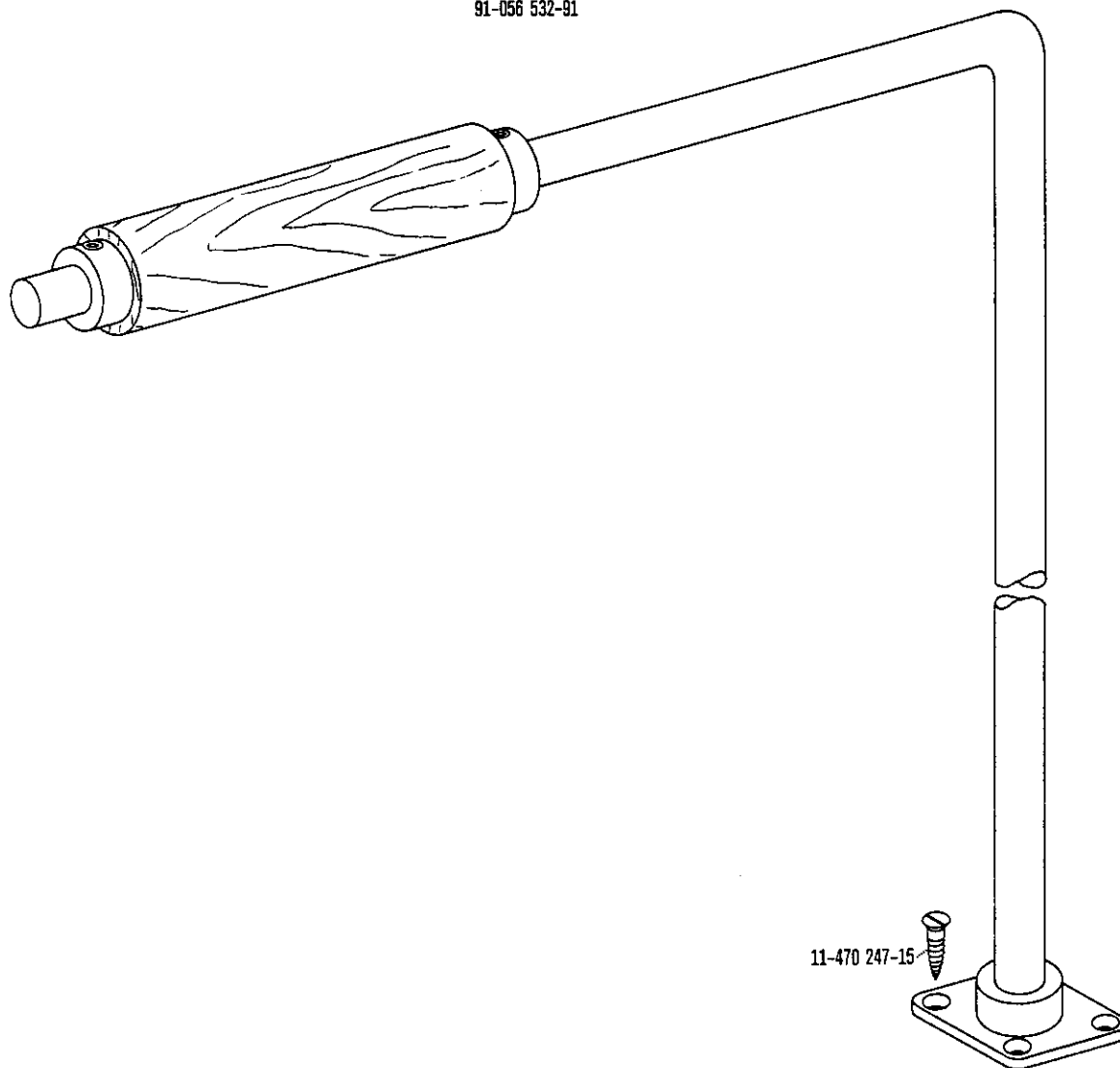
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91-050 966-91



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 -814/01-706/81; /83-155/31  
 -814/01-706/81; /83-703/01-39/21

91-056 532-91



11-470 247-15

-814/06-706/83-61/05 (-900/71)

Pfaff, D 6750 Kaiserslautern, Postfach 3020/3040, Telefon (0631) 200-0, Telex: 45753, Telefax (0631) 17202



## **Schalteneinrichtung –918/15**

zur Pfaff 5487 und 5489

## **Switching system –918/15**

for Pfaff 5487 and 5489

## **Dispositif de commande –918/15**

pour Pfaff 5487 et 5489

## **Mecanismo de mando –918/15**

para Pfaff 5487 y 5489

# **Bestandteileliste**

List of spare parts

Liste de pièces détachées

Lista de piezas de repuesto

- 3** Geklebt  
Part cemented  
Pièce collée  
Pieza pegada
- 3/4** Selbstklebend  
Self-adhesive  
Auto-adhésive  
Autoadhesiva
- 32** Beim Einbau dieses Teiles wird für die Paßgenauigkeit zum Anschlußteil keine Garantie übernommen; zweckmäßig vollständiges Aggregat bestellen.  
No guarantee is assumed that this part will fit the mating part; it is best to order a complete assembly.  
Aucune garantie ne pourra être assurée quant à la précision d'ajustage de cette pièce avec la pièce correspondante; il est indiqué de commander un mécanisme complet.  
Al montar esta pieza no se asume garantía alguna en cuanto a la tolerancia y precisión de ajuste respecto a la pieza correspondiente; por esta razón se recomienda pedir el grupo completo.
- 40/3** Fetten mit 280-1-120 247.  
Grease with 280-1-120 247.  
Graisser avec de la graisse 280-1-120 247.  
Engrase con grasa 280-1-120 247.
- 96** Länge angeben.  
State length.  
Préciser longueur.  
Indíquese la largura.

Schalteneinrichtung  
Switching system  
Dispositif de commande  
Mecanismo de mando

Pfaff 5487-706/..  
Pfaff 5487-706/...-731/...-733/..  
Pfaff 5489

zur - pour  
for - para

-918/15

8.88

